



Column Base Connections: Research, Design, and a Look to the Future

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2022
**T.R. HIGGINS
LECTURESHIP
AWARD**

Acknowledgments

Sponsors

- AISC
- Charles Pankow Foundation
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- National Science Foundation
- California Department of Conservation

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Students

- Ahmad Hassan, UC Davis
- Biao Song, University College London
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- David Grilli, AARK Engineering
- Ryan Cooke, Schuff Steel
- Vince Pericoli, Sandia Labs
- Santos Jordan, Bushra Tsai Structural Engineers

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Collaborators

- Dimitrios Lignos, EPFL, Switzerland
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- Tomasz Falborski, Gdansk University, Poland
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- Laura Giulietti, Hilti Corporation

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Michel Bruneau – University at Buffalo SUNY

John Rolfes – CSD

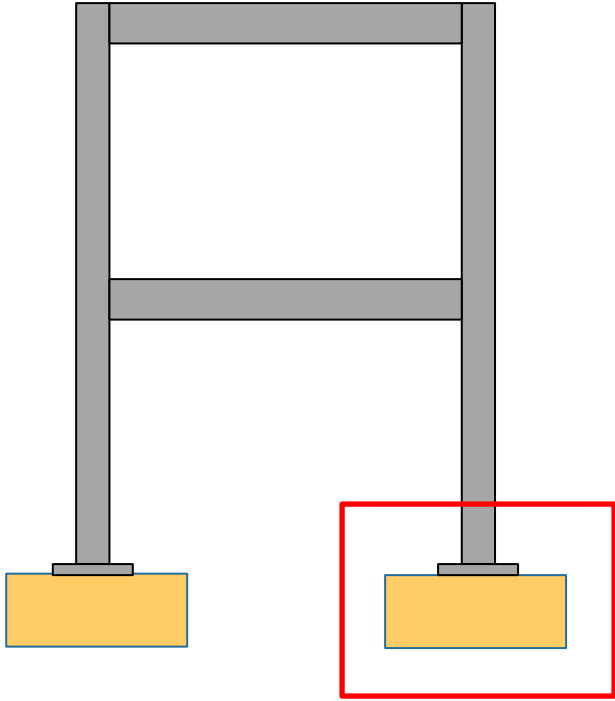
Joel Chandler – Owen Steel Company

Tom Sabol – Englekirk Structural Engineers

Matthew Eatherton – Virginia Tech

Matt Smith – L&M Industrial Fabrication

Used in all buildings



Used in all buildings

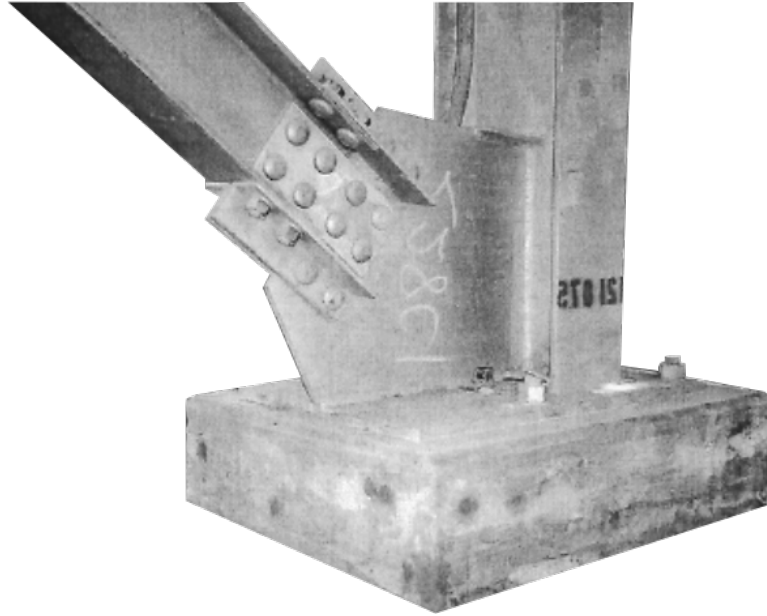
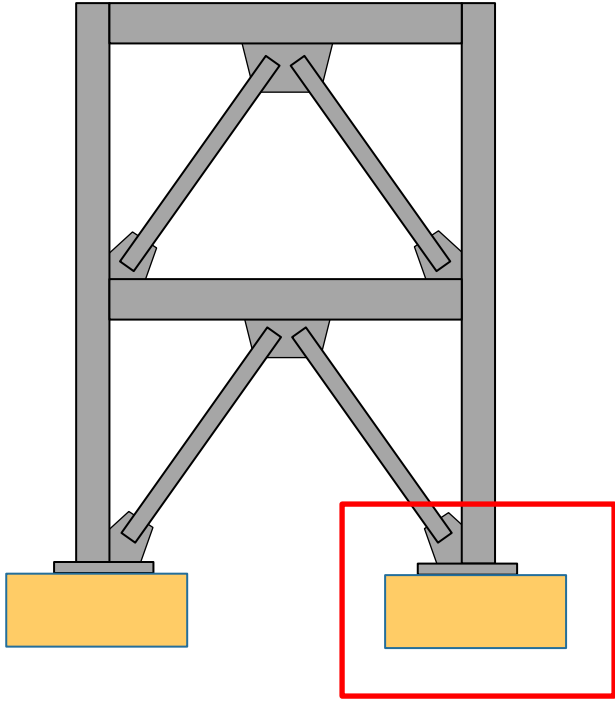
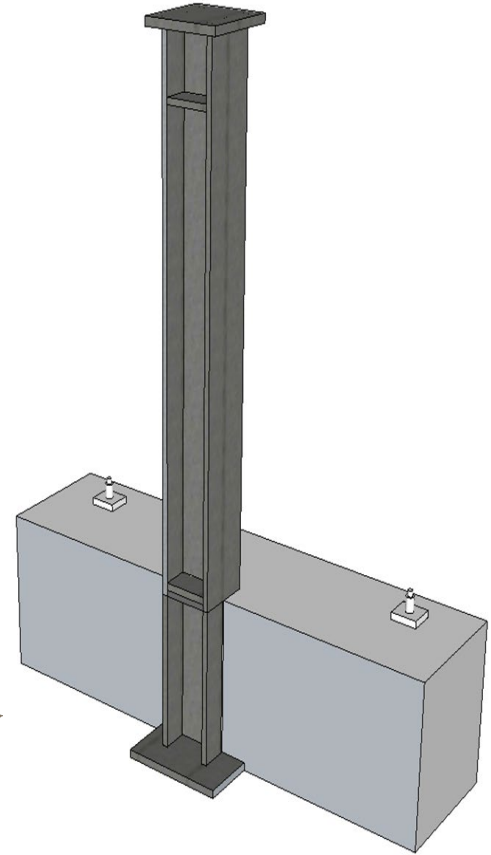
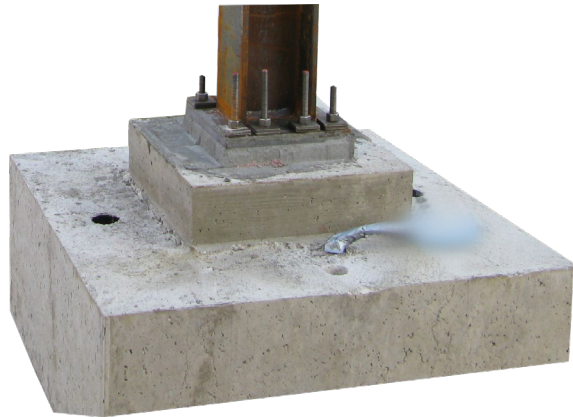
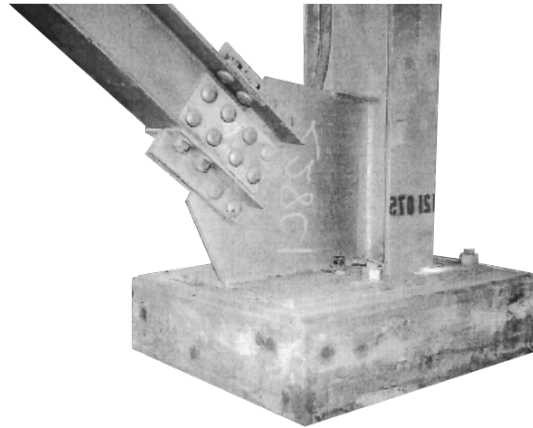
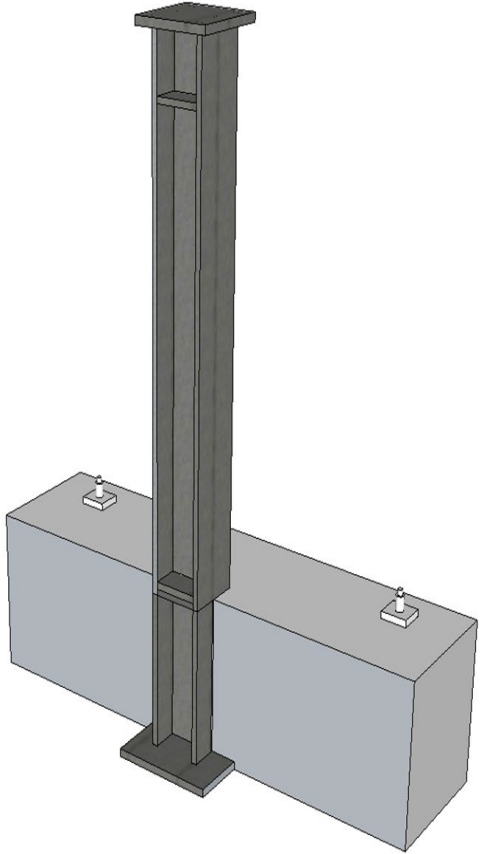
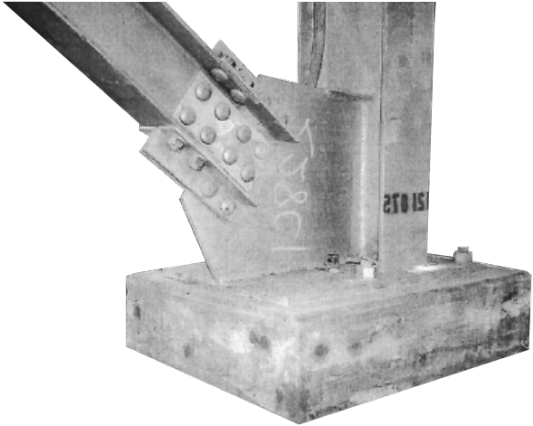


Photo credit: Rick Drake
(2003)

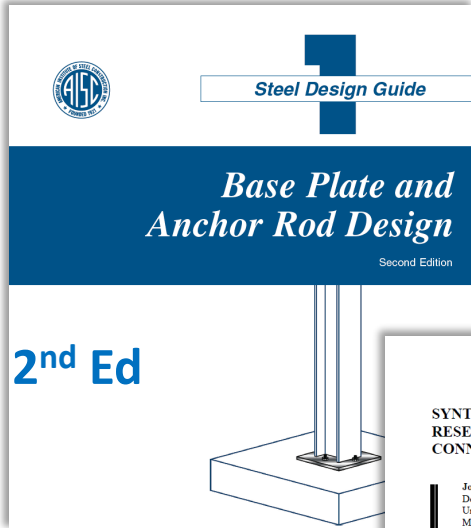
Diversity in details



Always at steel/concrete interface



Timeline and scope



2nd Ed

SYNTHESIS OF DESIGN, TESTING AND ANALYSIS RESEARCH ON STEEL COLUMN BASE PLATE CONNECTIONS IN HIGH-SEISMIC ZONES

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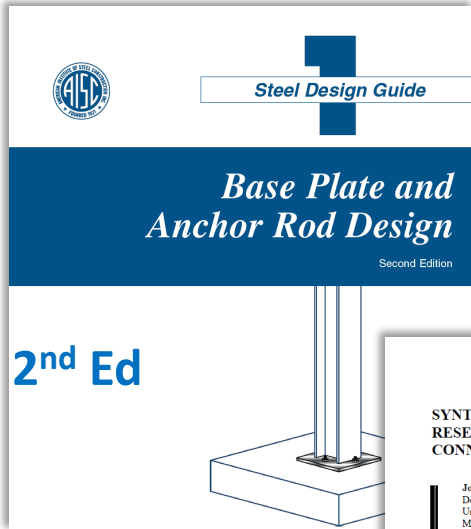
Structural Engineering Report No. ST-04-02

Department of Civil Engineering
500 Pillsbury Drive SE
University of Minnesota
Minneapolis, Minnesota 55455-0116
<http://www.ce.umn.edu>

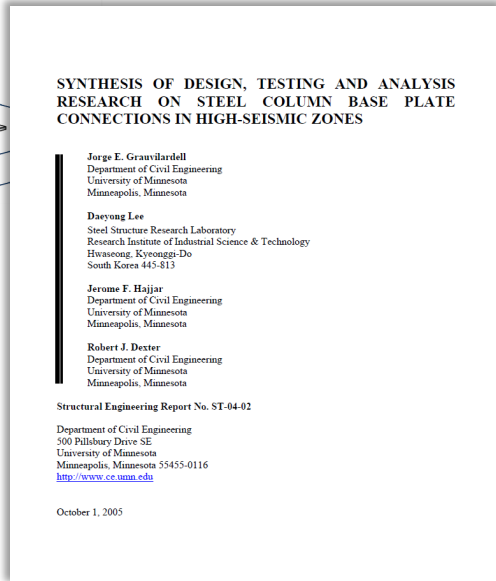
October 1, 2005

2005-2006

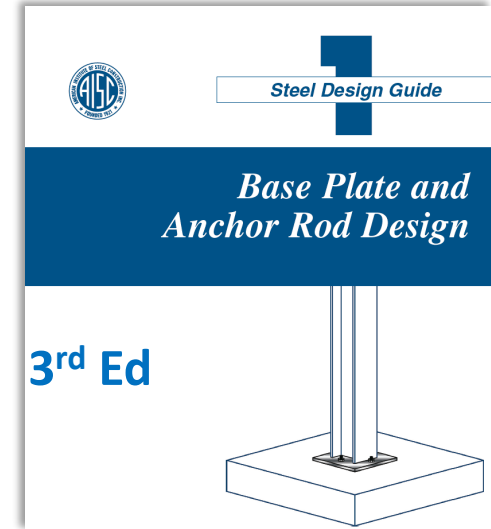
Timeline and scope



2nd Ed



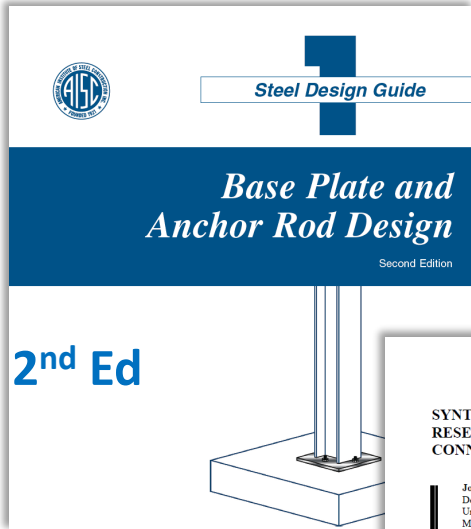
2005-2006



3rd Ed

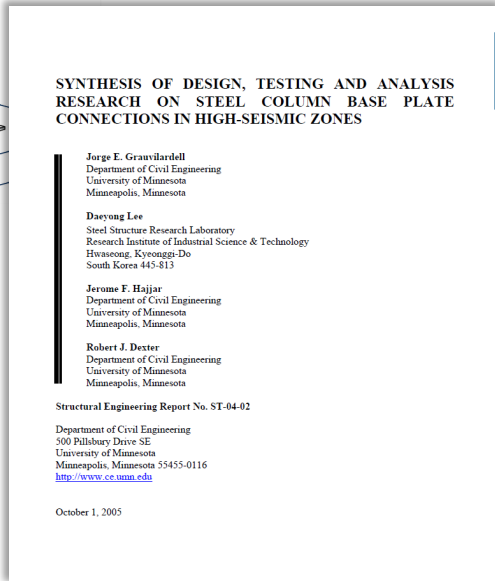
2024-ish

Timeline and scope

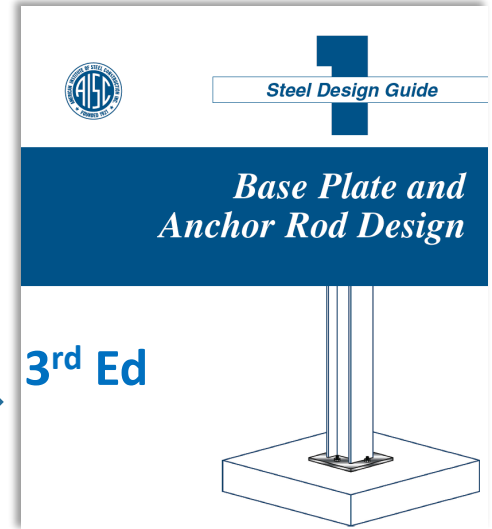


2nd Ed

2005-2006



New
developments



3rd Ed

2024-ish

Organization

Part 1

Exposed
Base Plates

Prevailing
understanding
and design
methods

New
Developments

~35 mins

Part 2

Embedded
Bases

Prevailing
understanding
and design
methods

New
Developments

~15 mins

Part 3

A look to
the future

“Resolved”
issues

Ongoing work
Unresolved
issues

~10 mins

Organization

Part 1

Exposed
Base Plates

Prevailing
understanding
and design
methods

New
Developments

~15 mins

Part 2

Embedded
Bases

Prevailing
understanding
and design
methods

New
Developments

~15 mins

Part 3

A look to
the future

“Resolved”
issues

Ongoing work
Unresolved
issues

~7-8 mins

Organization

Part 1

Exposed
Base Plates

Prevailing
understanding
and design
methods

New
Developments

Part 2

Embedded
Bases

Prevailing
understanding
and design
methods

New
Developments

Part 3

A look to
the future

“Resolved”
issues

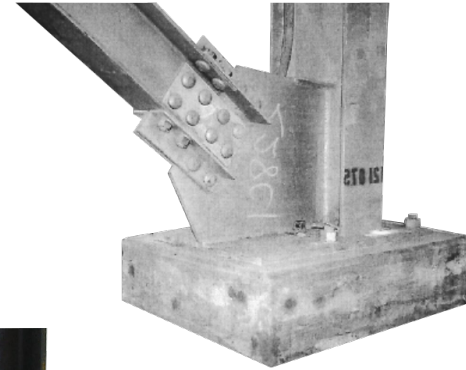
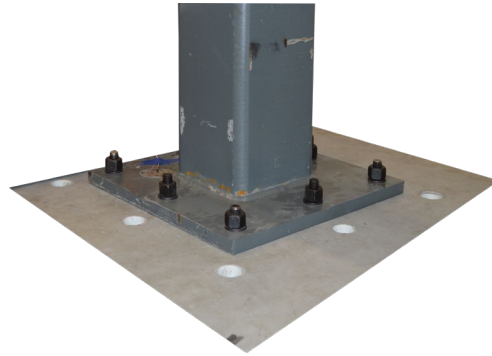
Ongoing work
Unresolved
issues

Part 1 – Exposed Base Plate Connections

Exposed Base Plates

Prevailing understanding and design methods

New Developments

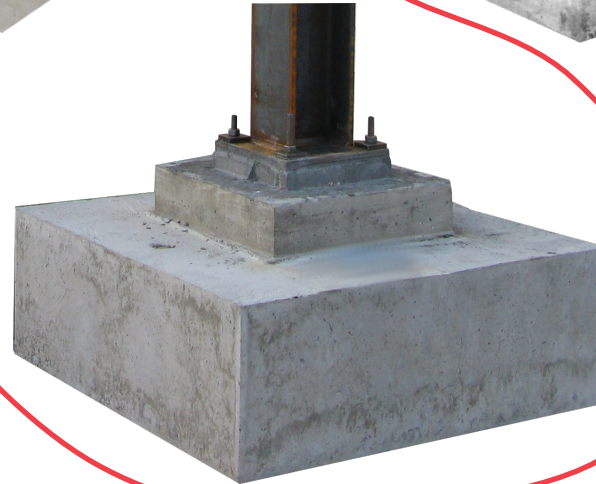
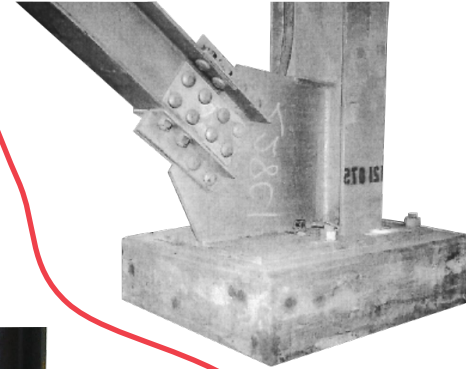


Part 1 – Exposed Base Plate Connections

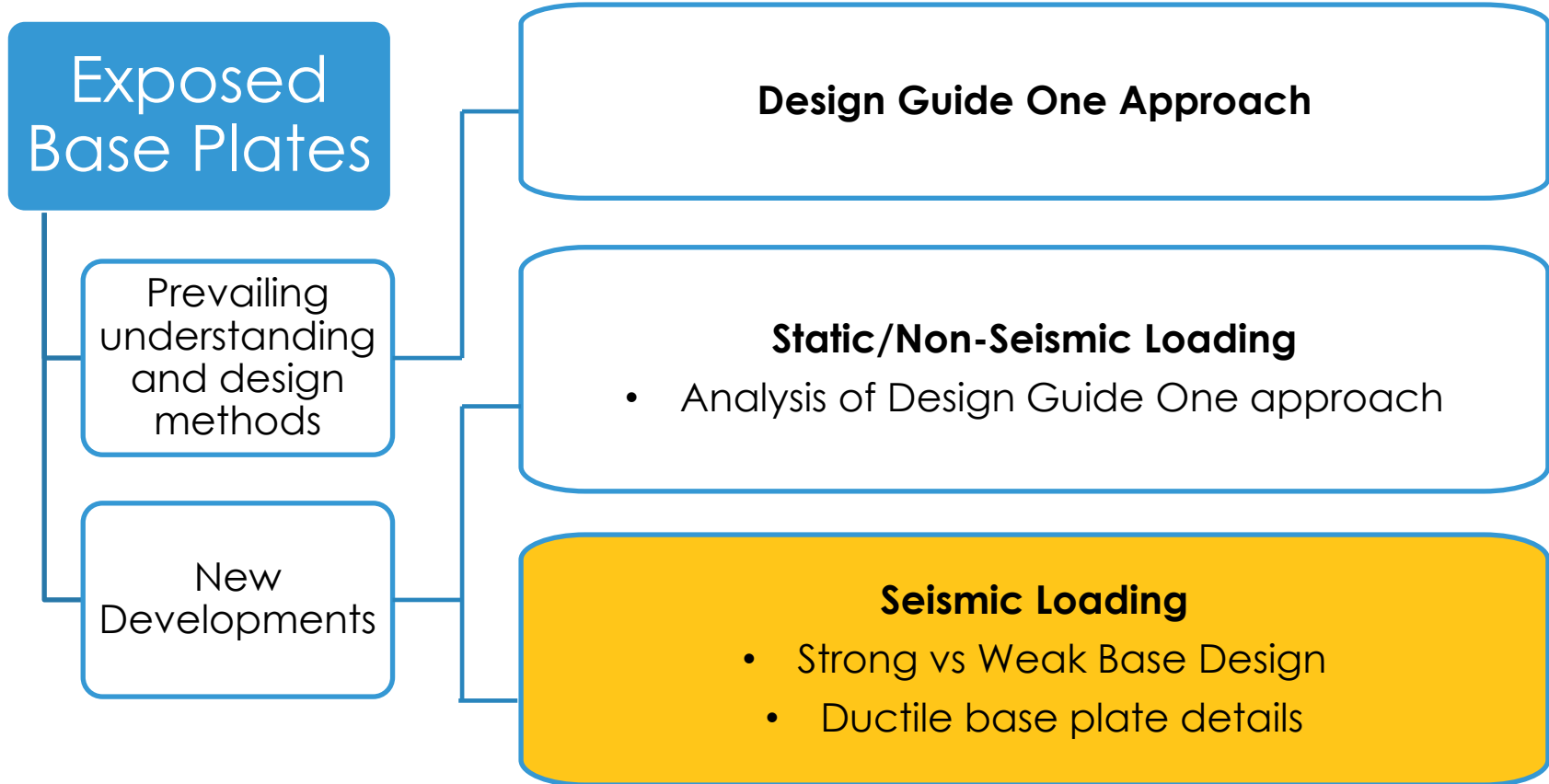
Exposed Base Plates

Prevailing understanding and design methods

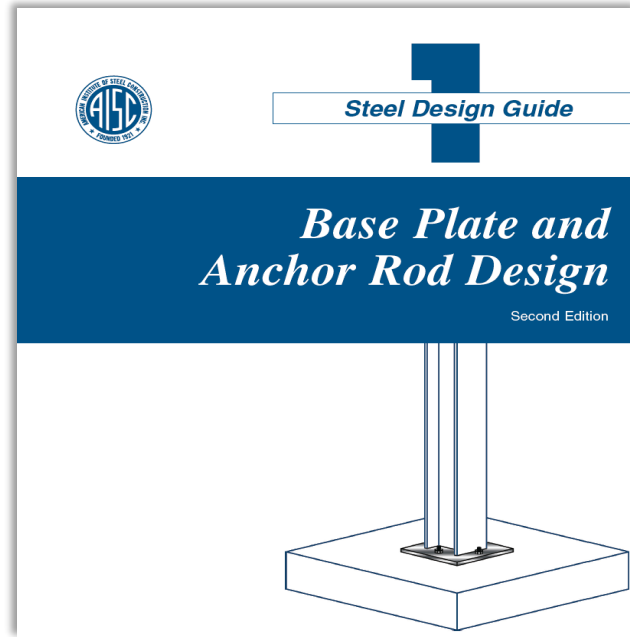
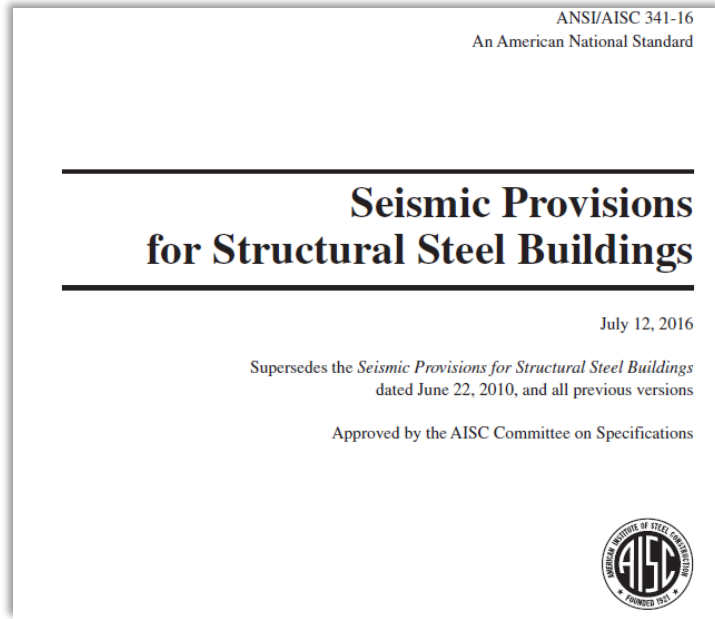
New Developments



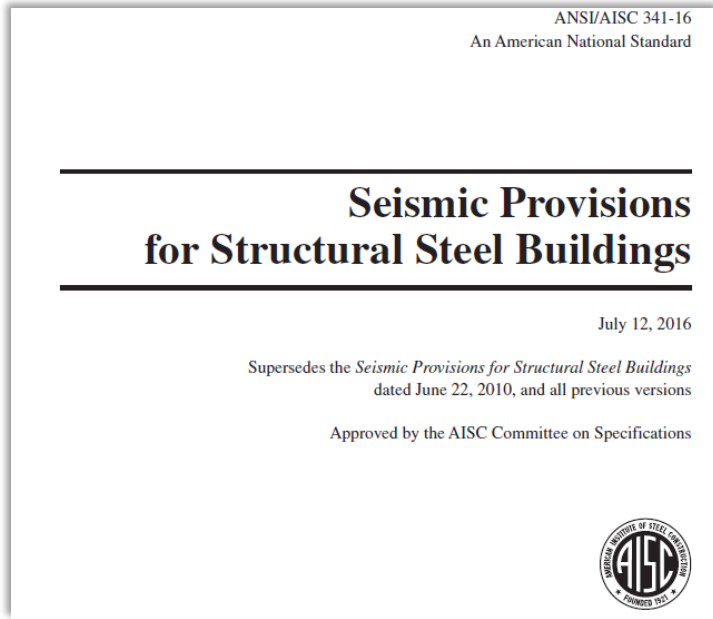
Part 1 – Exposed Base Plate Connections



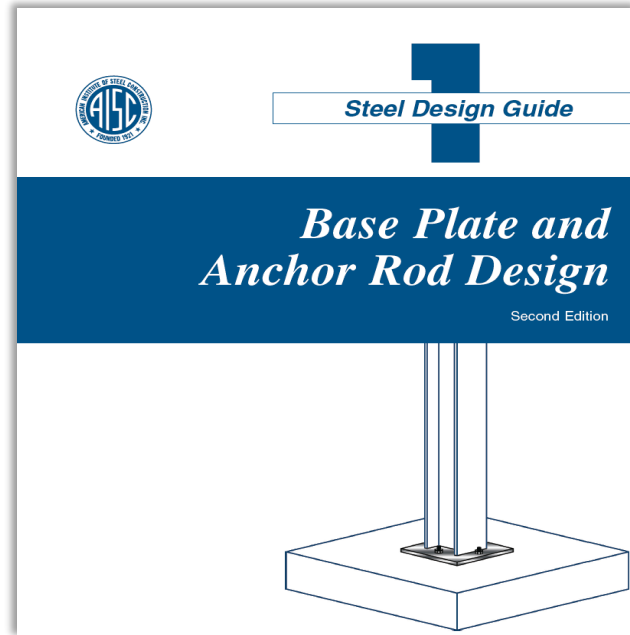
Seismic considerations – exposed base plates



Seismic considerations – exposed base plates



Broad principles
and philosophy



Design and
detailing

Seismic considerations – exposed base plates

ANSI/AISC 341-16
An American National Standard

Seismic for Structural Steel

Supersedes the *Seismic Provisions*
dated June 15, 2005
Approved by the American Institute of Steel Construction, Inc.

6c. Required Flexural Strength

Where column bases are designed as moment connections to the foundation, the required flexural strength of column bases that are designated as part of the SFRS, including their attachment to the foundation, shall be the summation of the required connection strengths of the steel elements that are connected to the column base as follows:

- (a) For diagonal braces, the required flexural strength shall be at least equal to the required flexural strength of diagonal brace connections.
- (b) For columns, the required flexural strength shall be at least equal to the lesser of the following:
 - (1) $1.1R_yF_yZ/\alpha_s$ of the column; or
 - (2) The moment calculated using the overstrength seismic load, provided that a ductile limit state in either the column base or the foundation controls the design.

Broad principles
and philosophy

Two ways to design seismic base connections

Strong base design

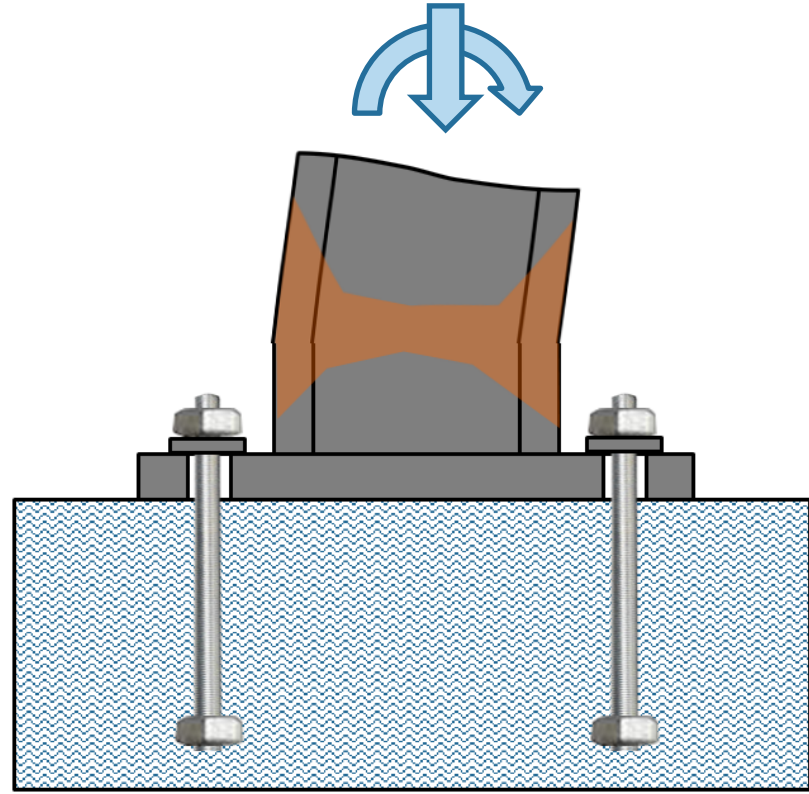
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 - (2) The moment calculated using the overstrength seismic load, provided that a ductile limit state in either the column base or the foundation controls the design.

Strong base design

- Direct application of Design Guide One
- Large rods, thick plate



Two ways to design seismic base connections

Weak base
design using Ω_0
loads

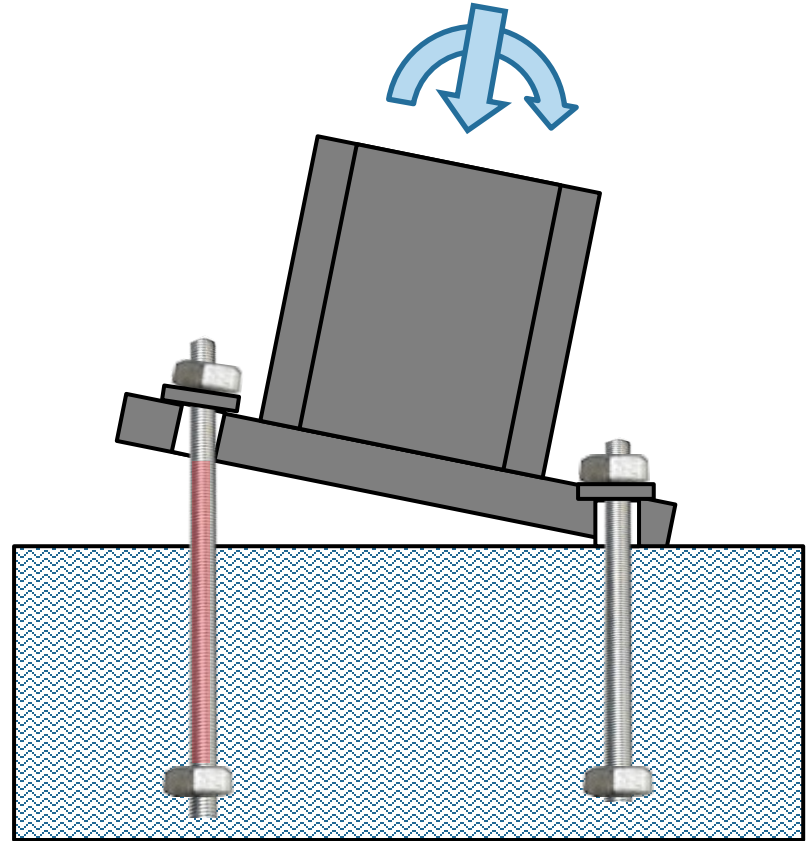
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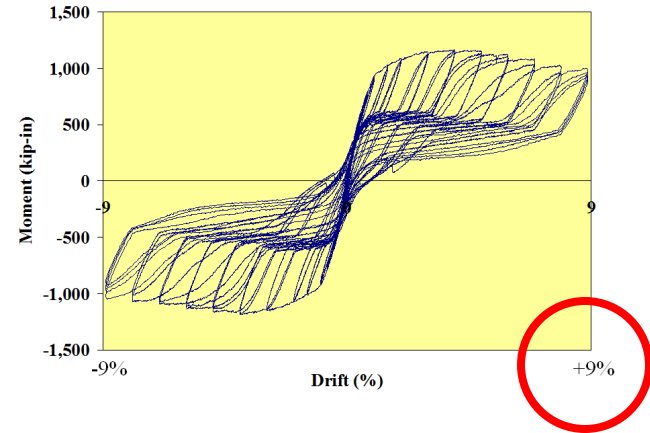
Weak base design

- Weak base design
- Cheaper connection
- Requires ductility
 - Limited specific guidance on how to achieve this



Inherent ductility of exposed base connections

Great inherent ductility (rotation $>5\%$)



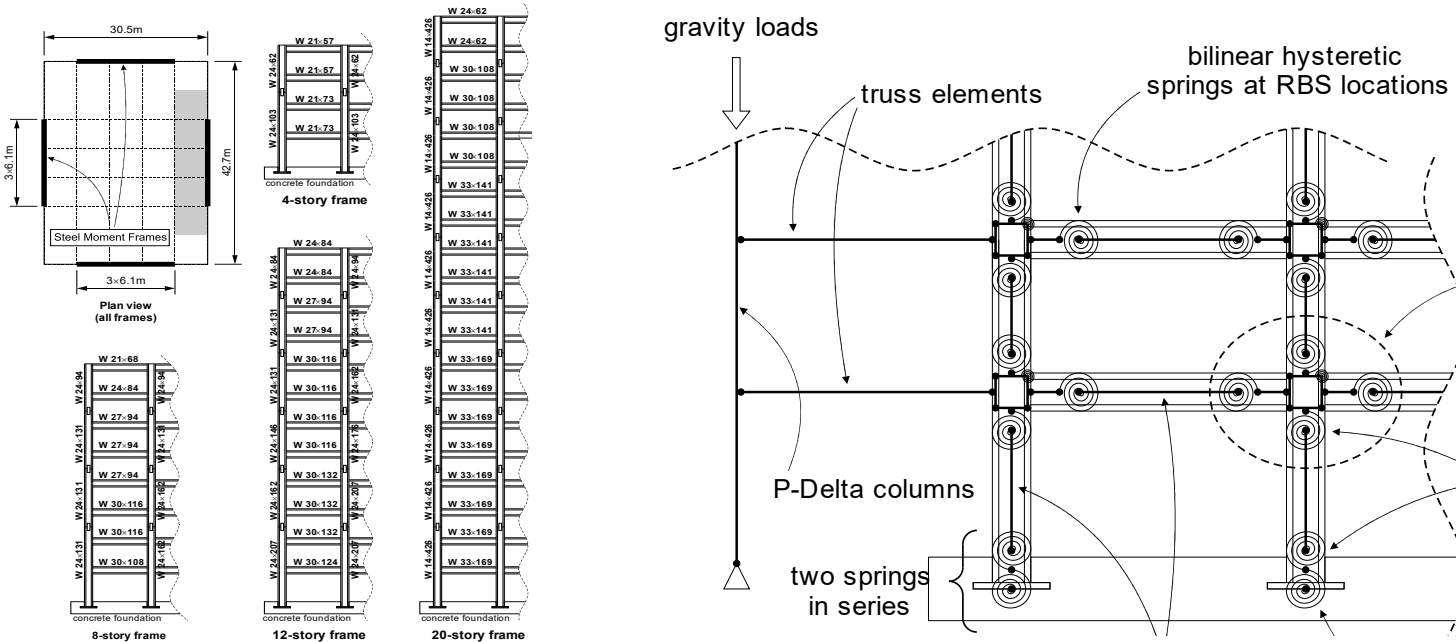
Gomez et al. (2010), Kanvinde et al. (2015), Trautner et al. (2017), Astaneh et al. (1992), Fahmy et al. (1999), Burda & Itani (1999), Lee et al. (2008) and Wald et al. (2020)

How to achieve weak base design?

- Develop understanding of base rotation demands
- Engineer details that can meet these demands, with confidence
- Demonstrate effectiveness of these details

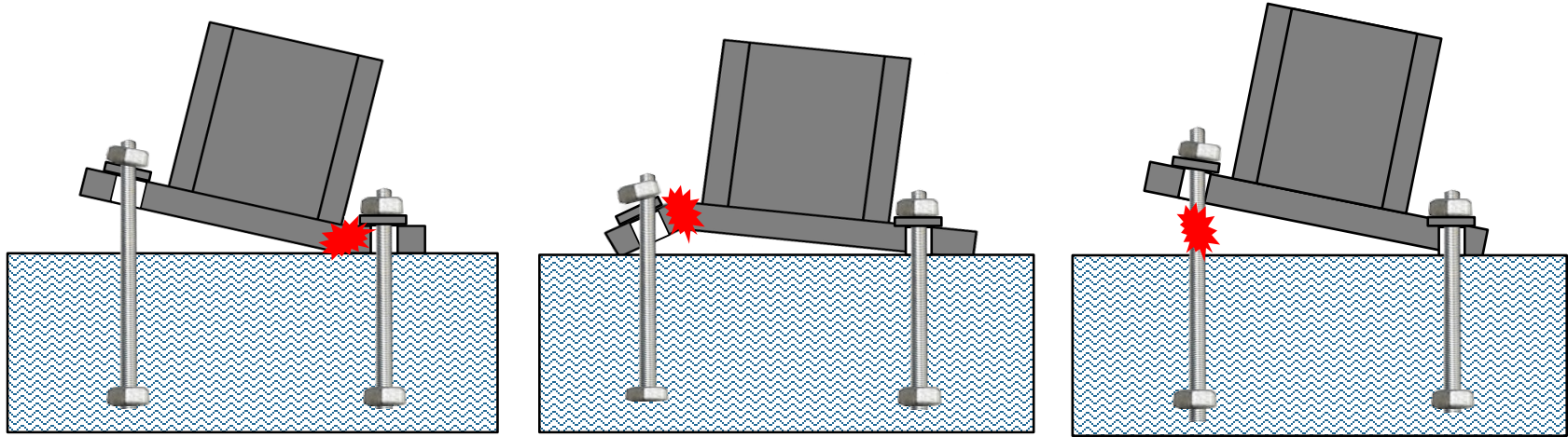
How to achieve weak base design?

Weak-base design is well within reach

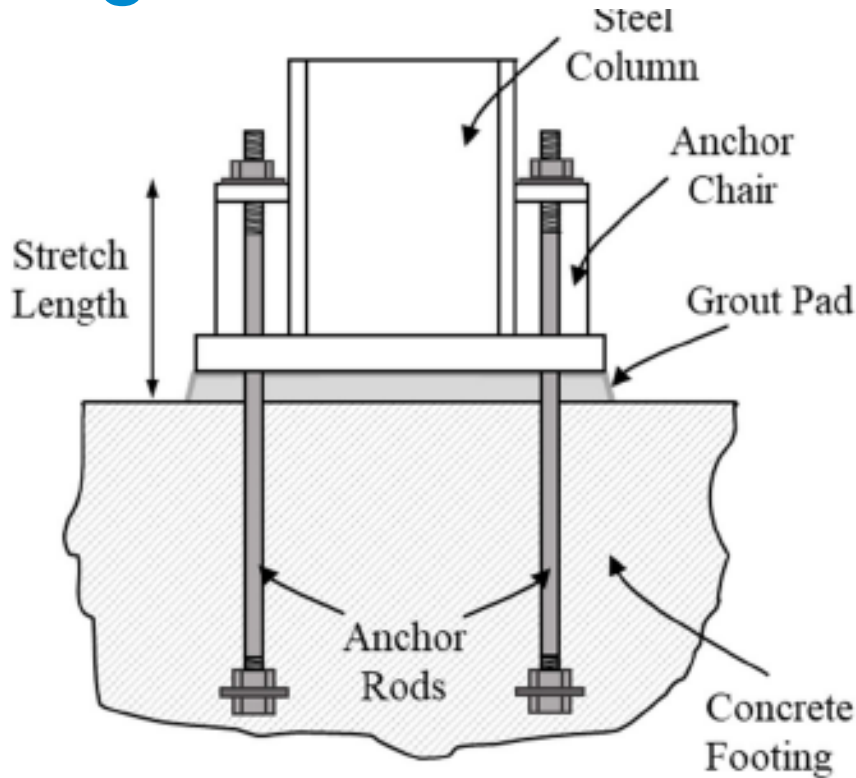


Engineering such a connection

Which ductile mode to use?



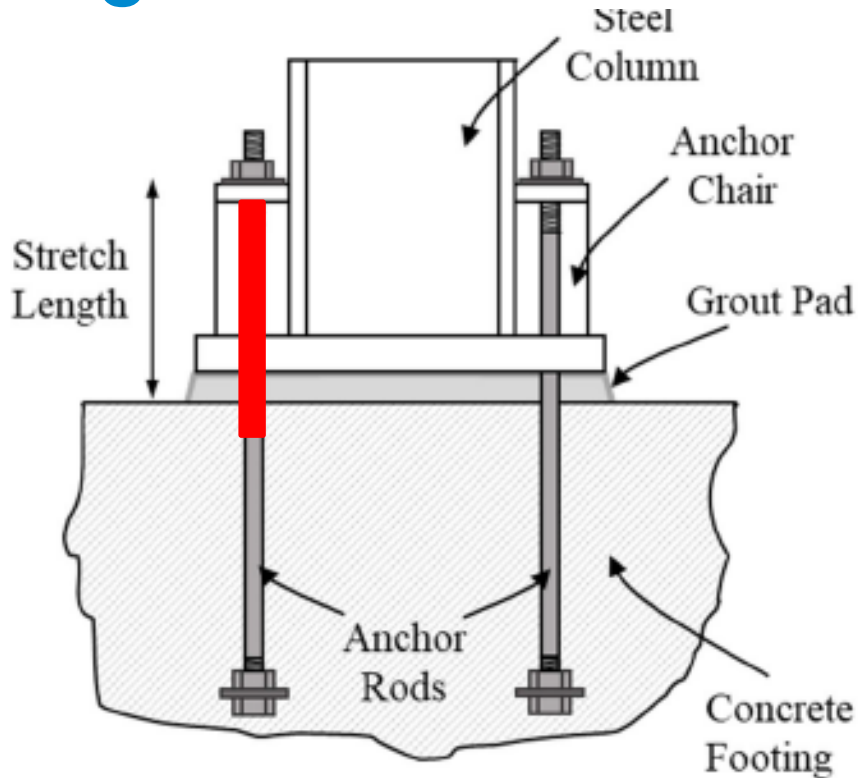
Ductile base connections through rod elongation



- Good performance observed under high shaking
- Attributed to stretch length

Soules et al (2016)

Ductile base connections through rod elongation

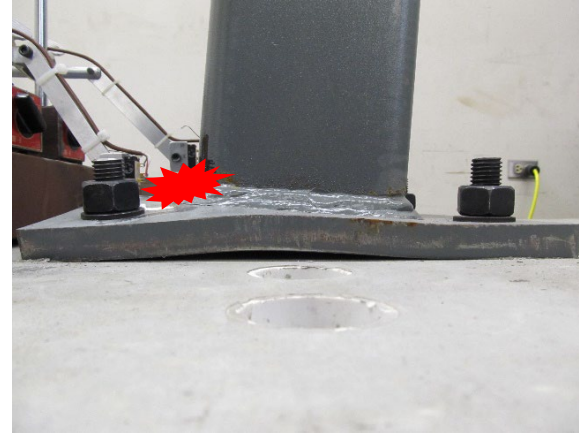
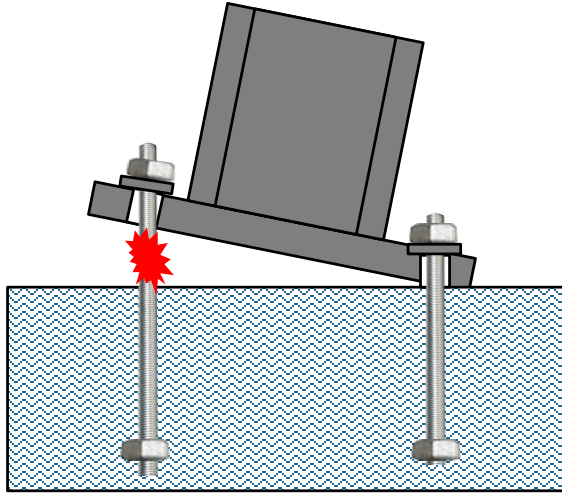


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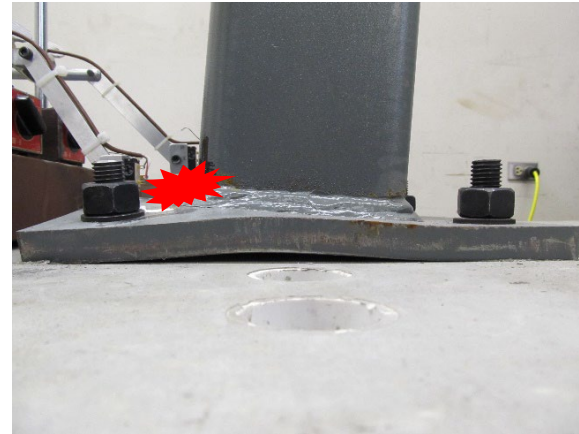
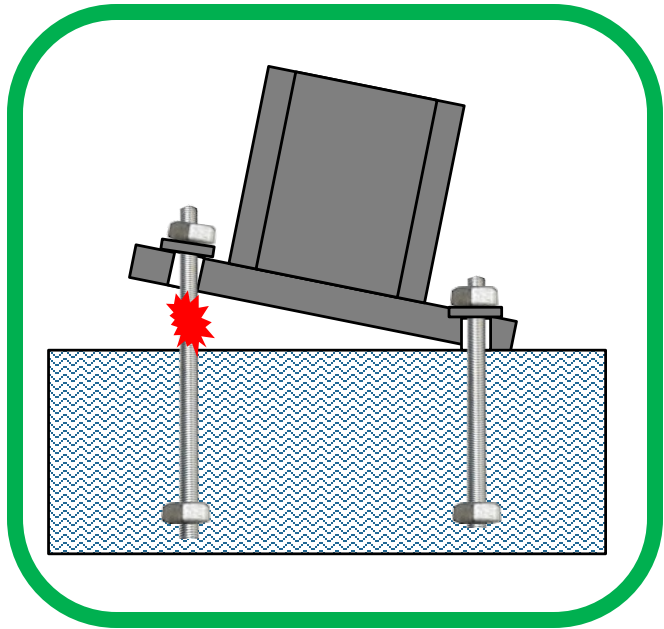
Achieving ductility in base connections

Consensus around rod elongation vs base plate yielding

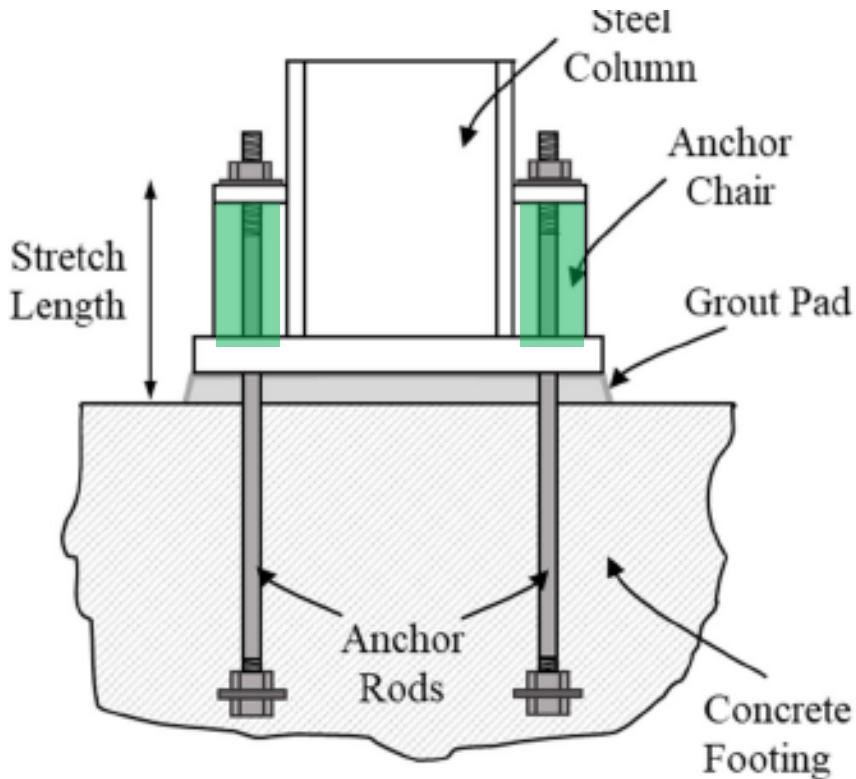


Achieving ductility in base connections

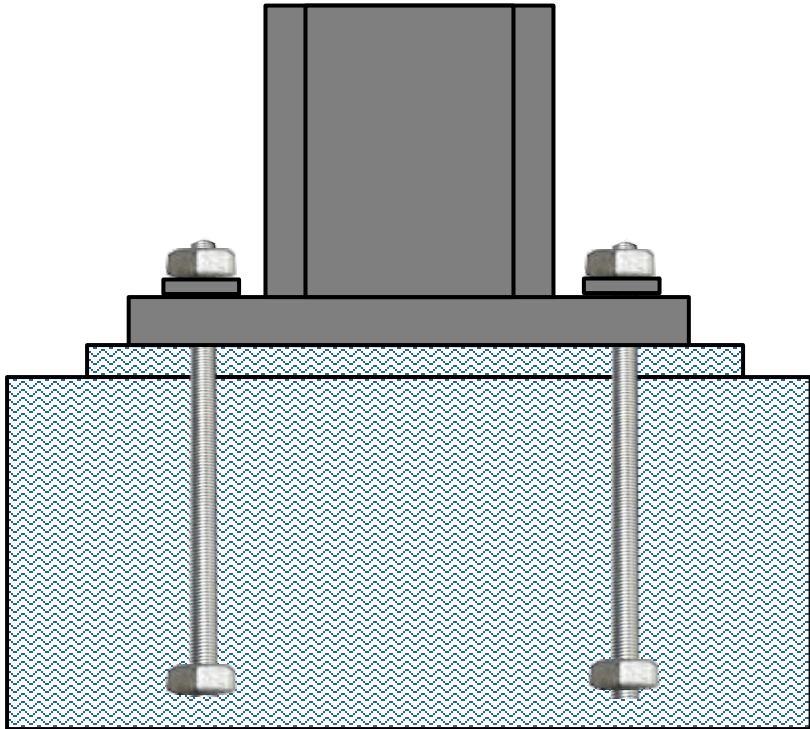
Consensus around rod elongation vs base plate yielding



Stretch length requires additional fabrication

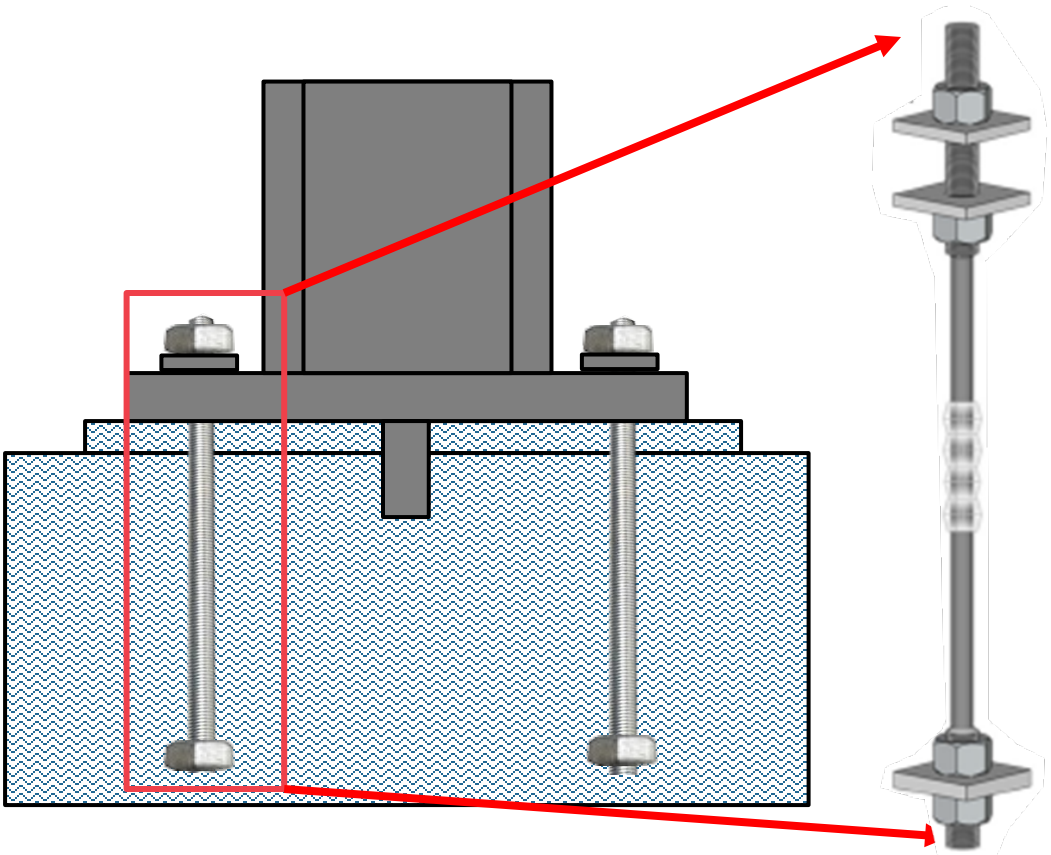


A new “reliably ductile” detail – AISC/Pankow Project

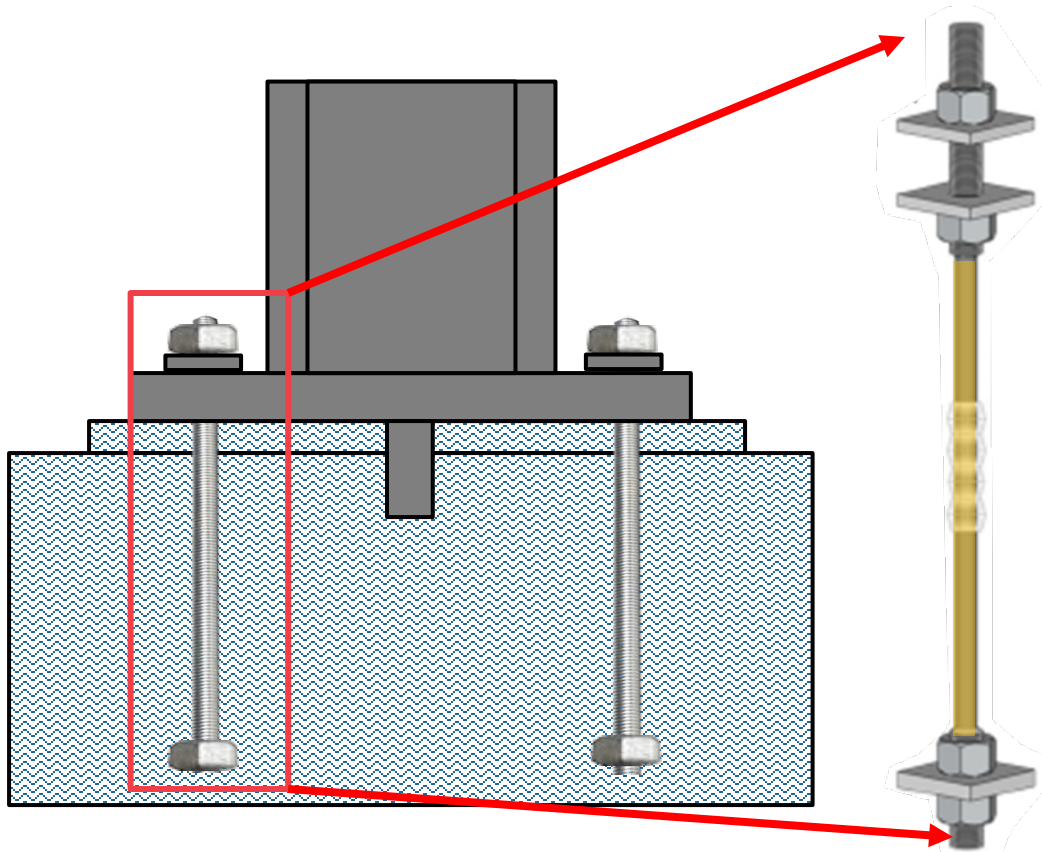


- Consultation with design engineers, fabricators
- Focus on convenience of fabrication
- Minimal changes to existing practice
- High confidence in ductile response

The Upset Thread Detail



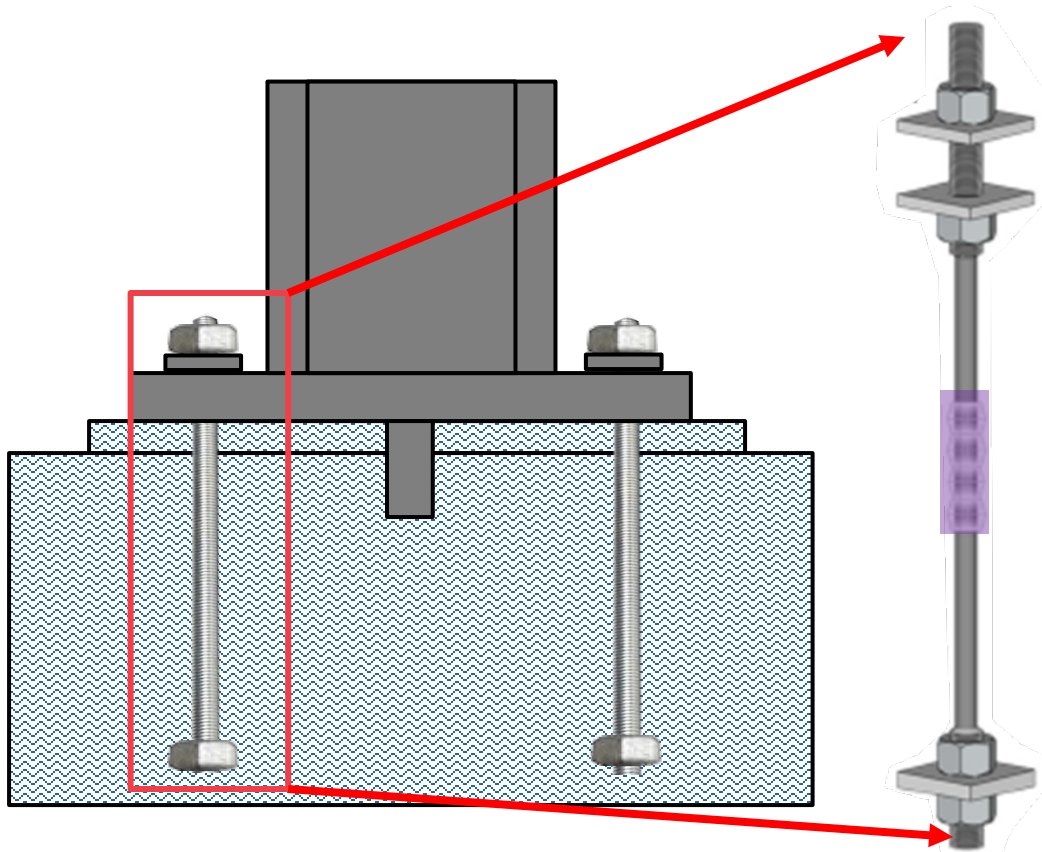
The Upset Thread Detail



Milled down “upset” threads

- Enhance ductility
- Define yielding zone

The Upset Thread Detail



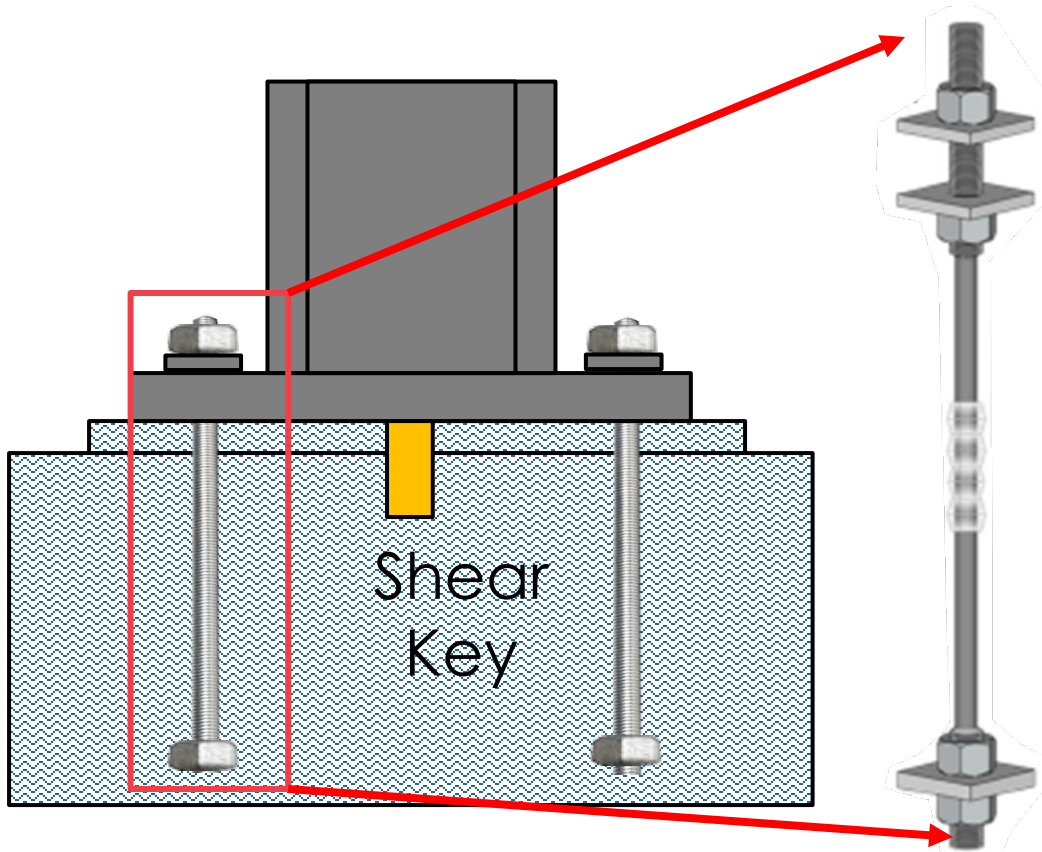
Milled down “upset” threads

- Enhance ductility
- Define yielding zone

Debonding tape

- Prevents rod catching
- Similar to BRB

The Upset Thread Detail



Milled down “upset” threads

- Enhance ductility
- Define yielding zone

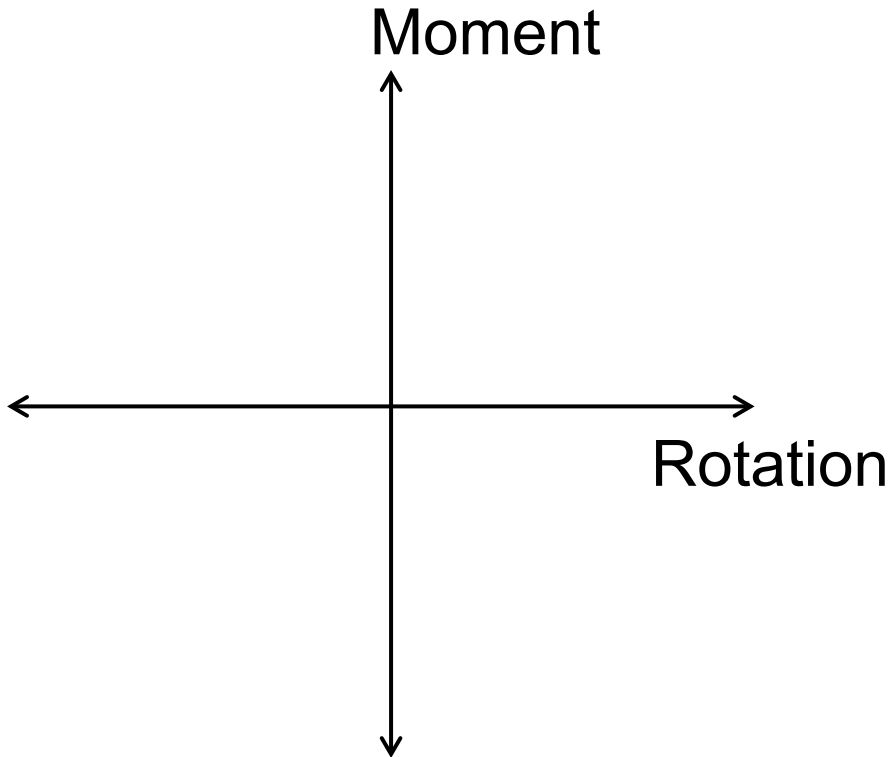
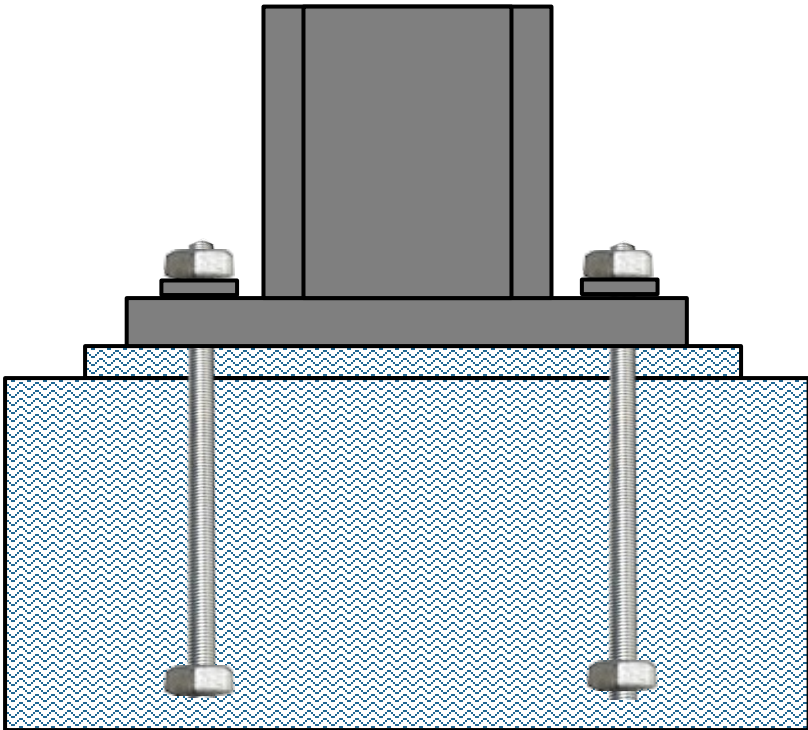
Debonding tape

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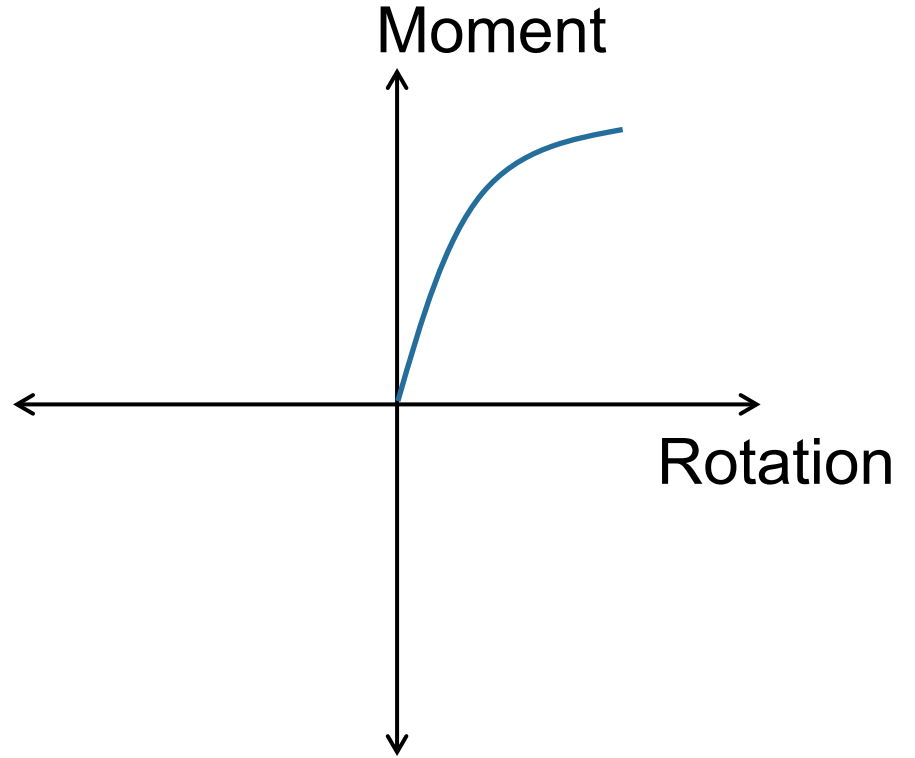
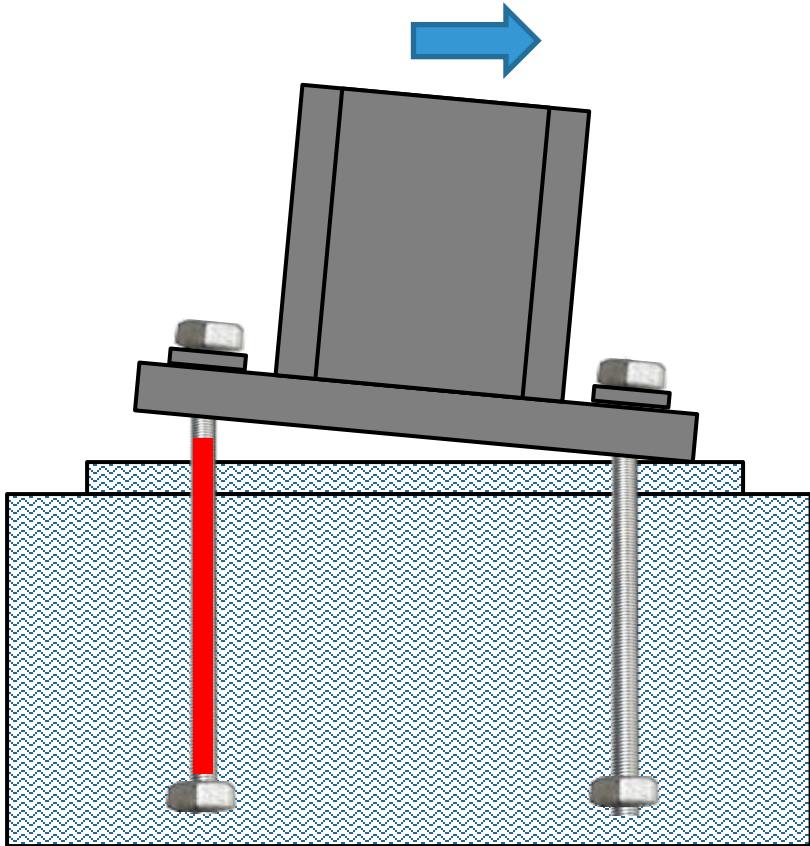
Shear Key

- Protects rods from shear

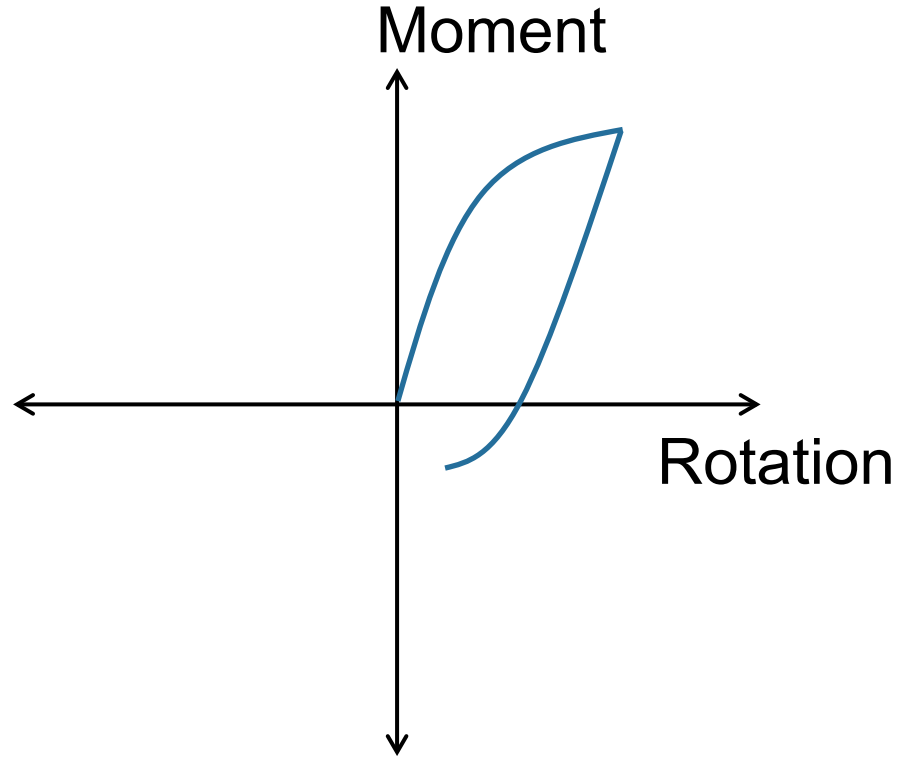
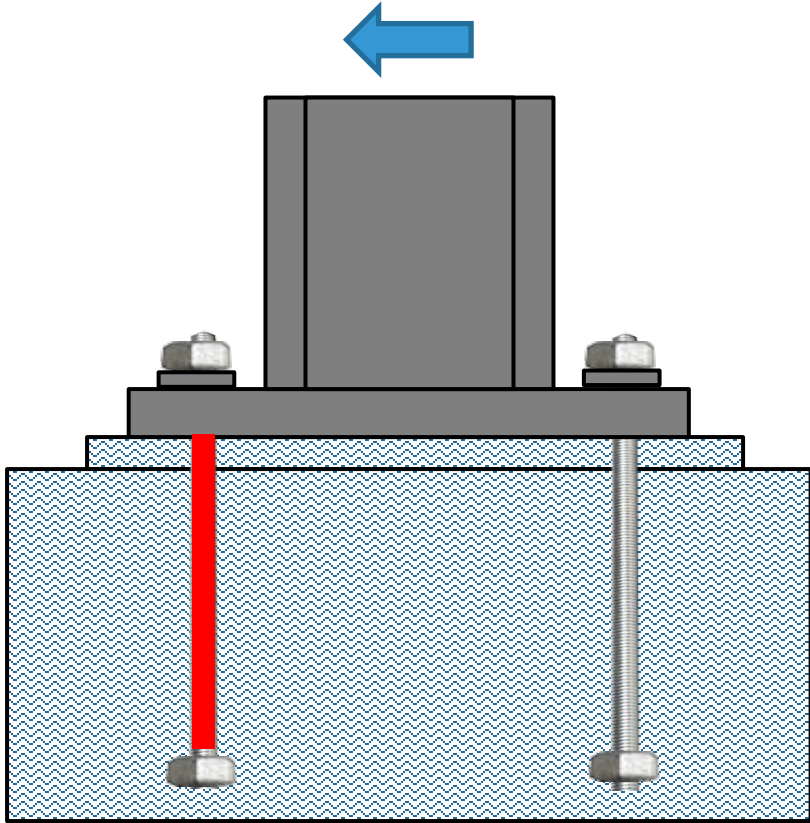
Intended behavior



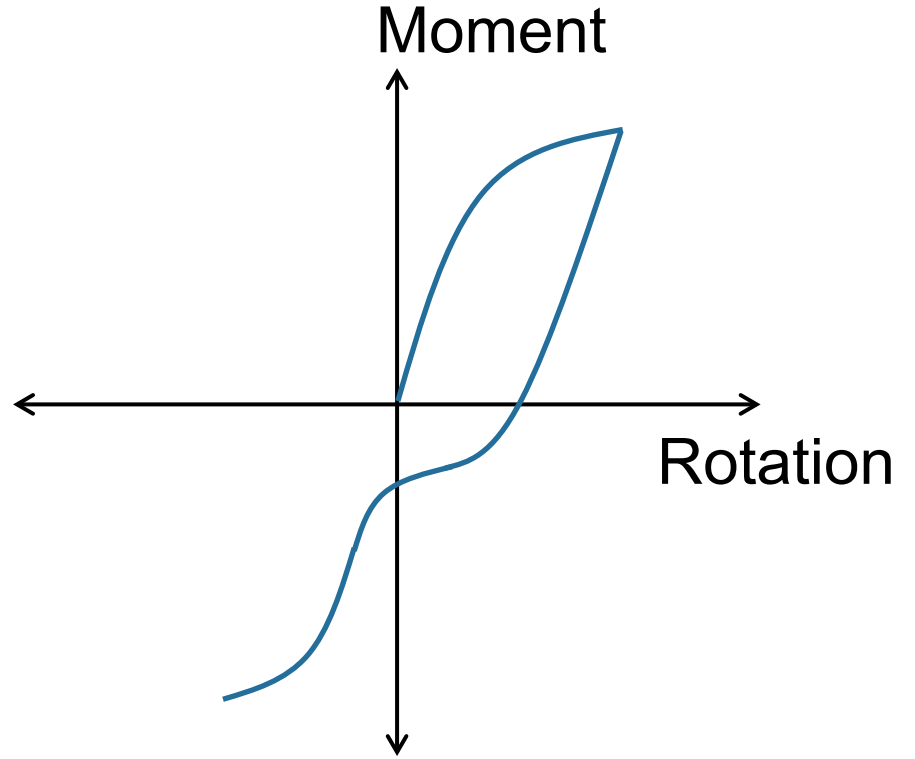
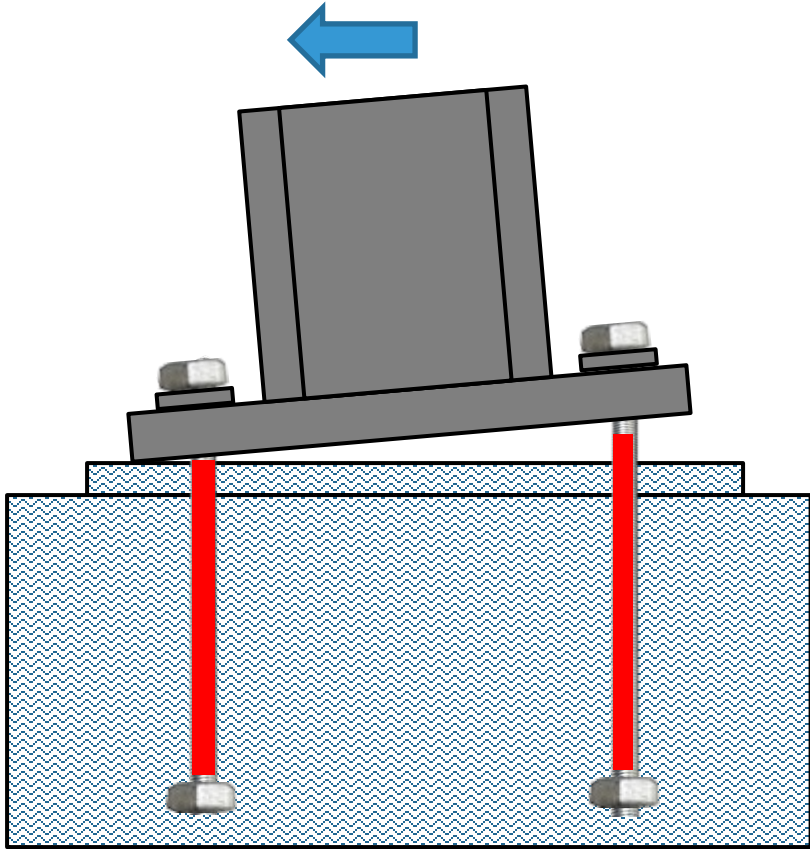
Intended behavior



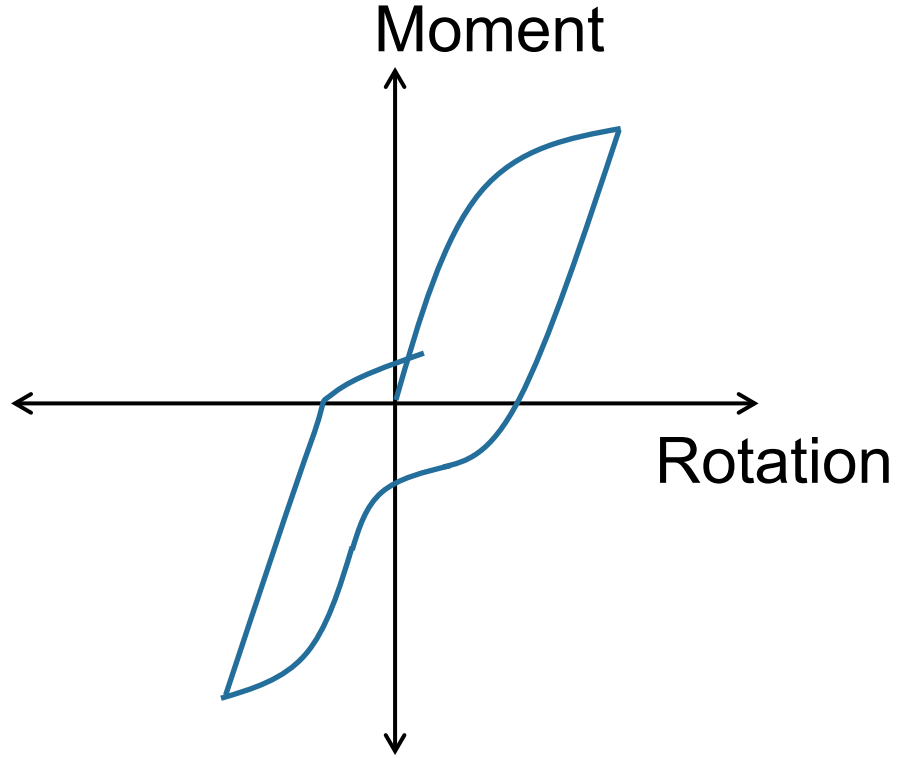
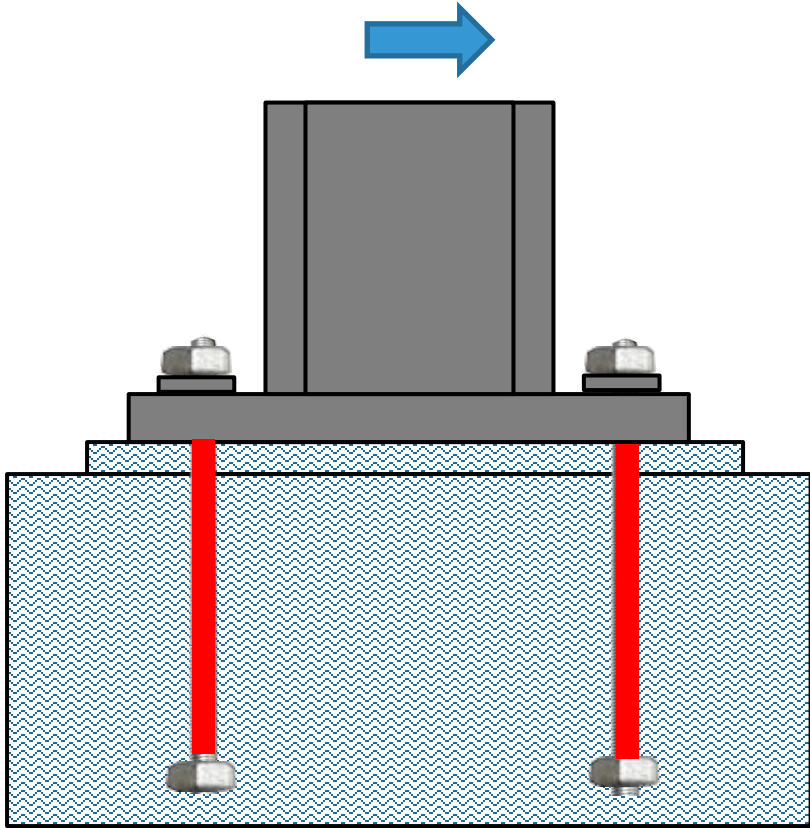
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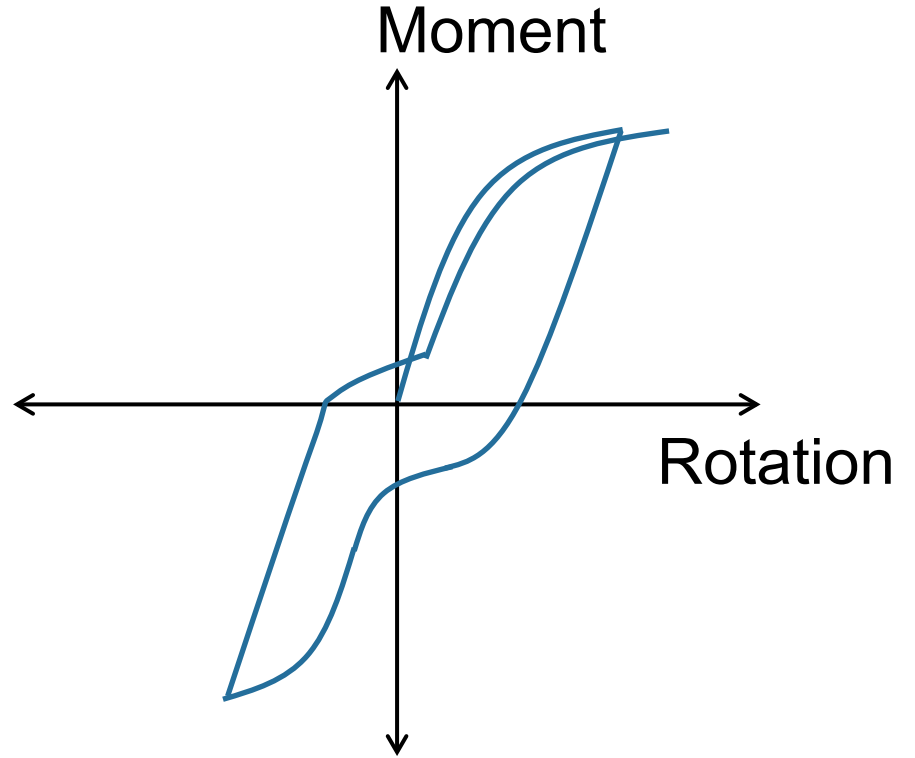
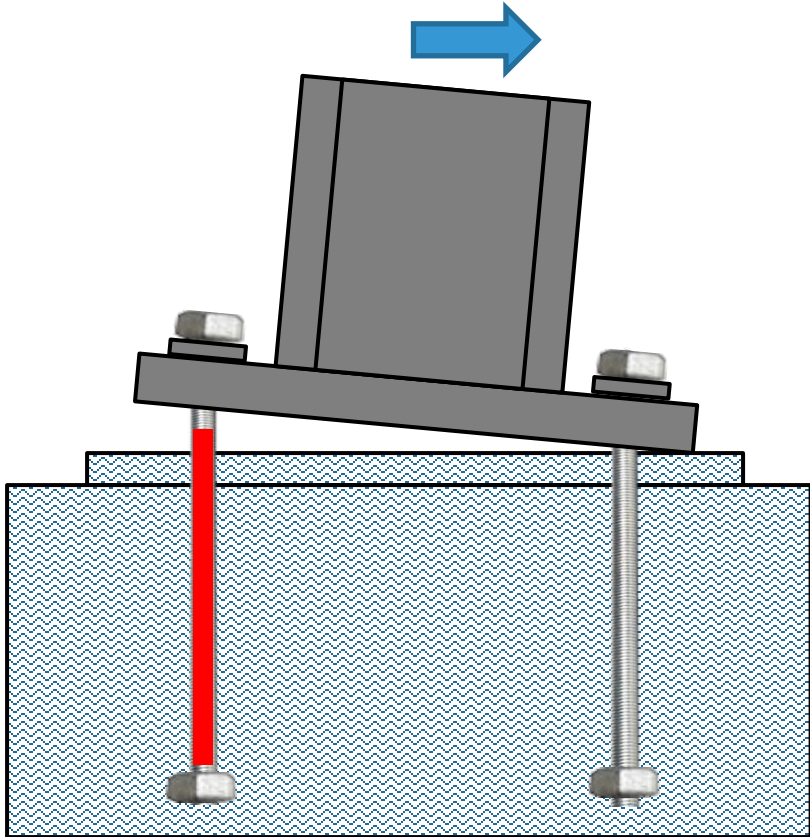
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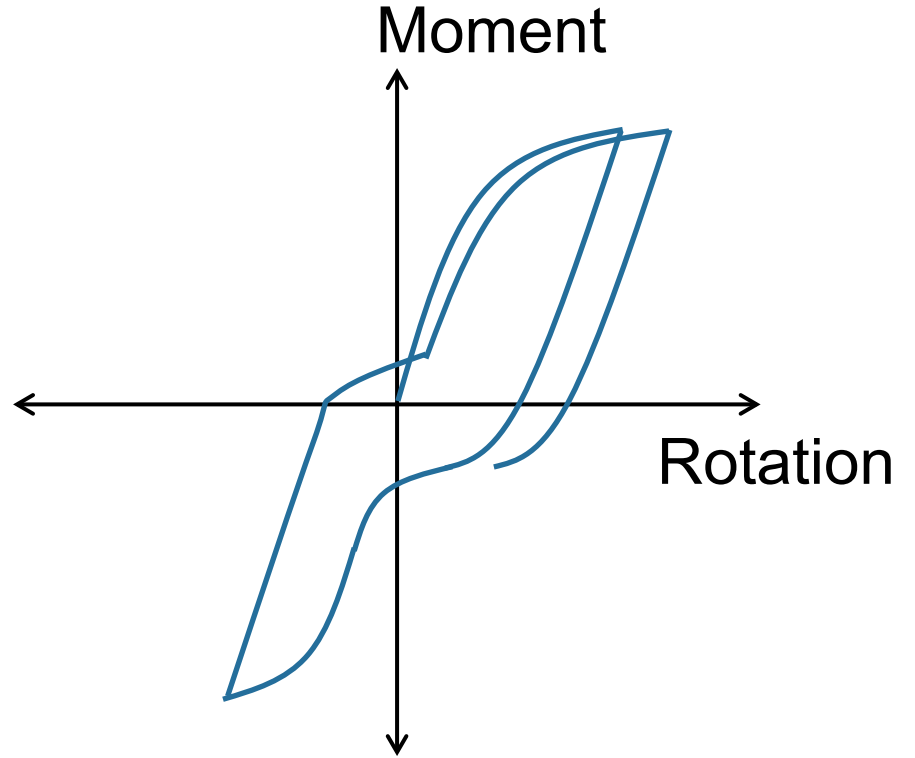
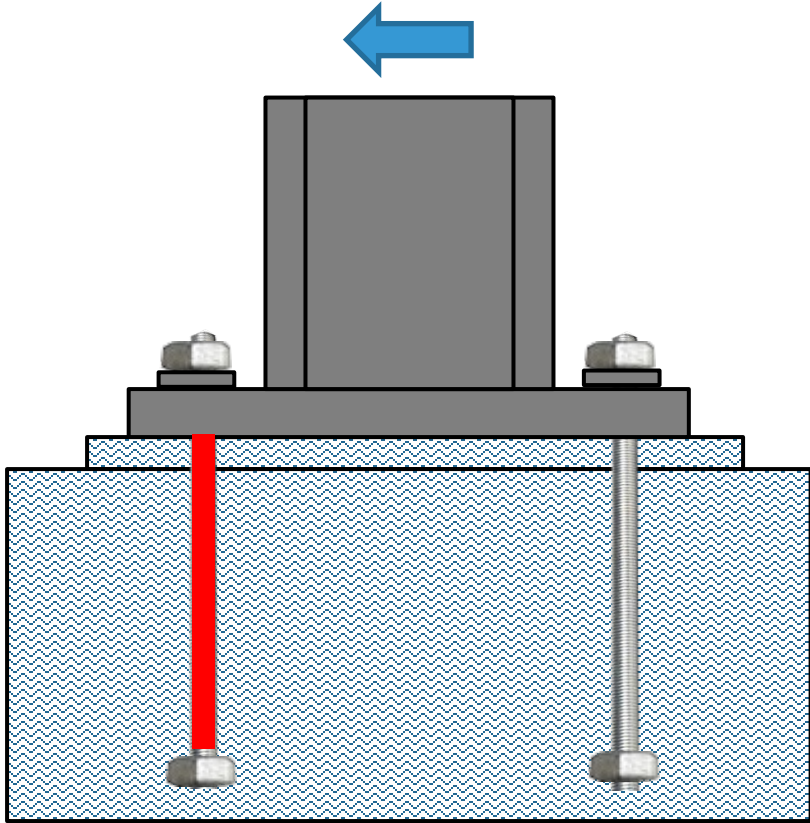
Intended behavior



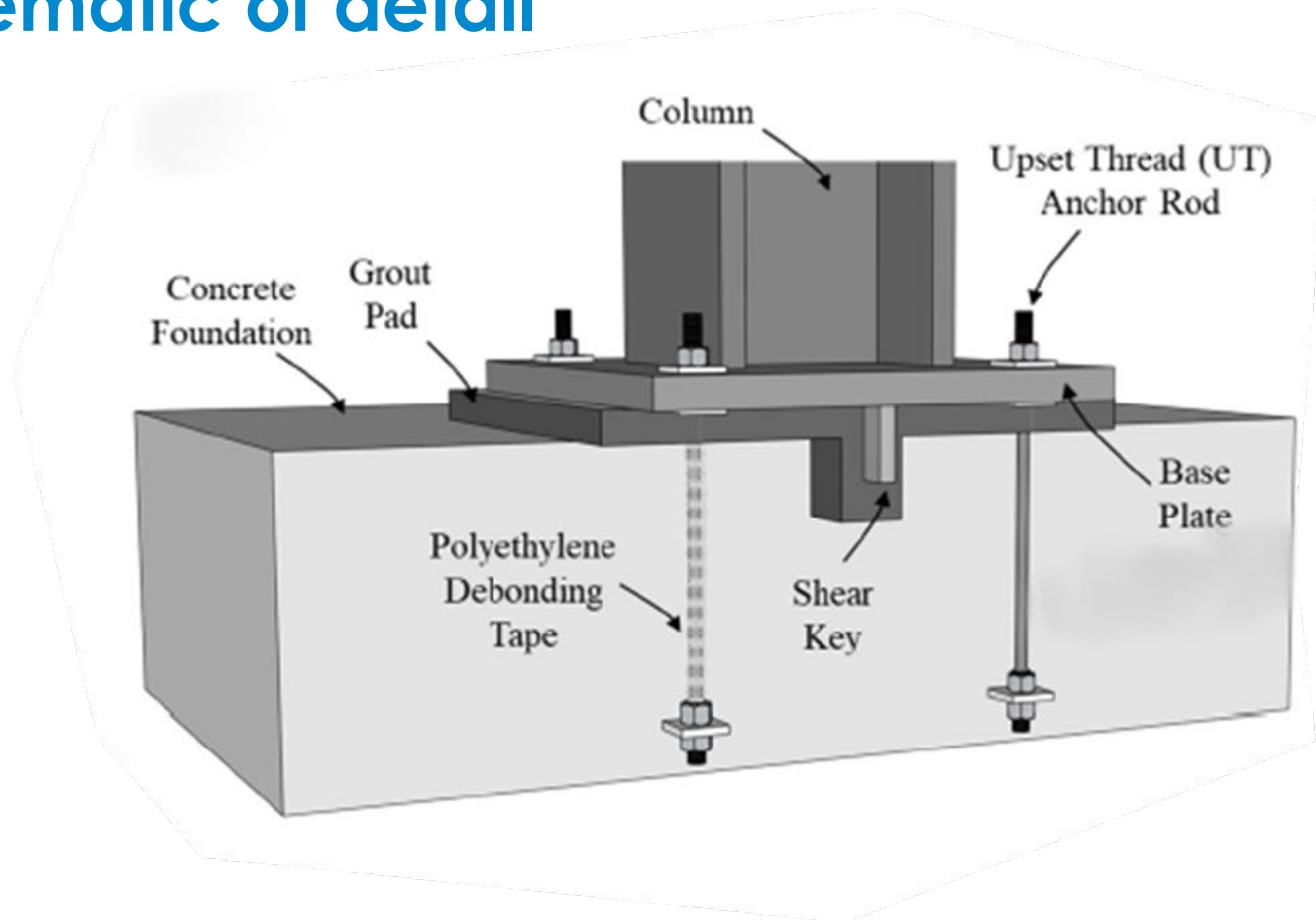
Intended behavior



Intended behavior

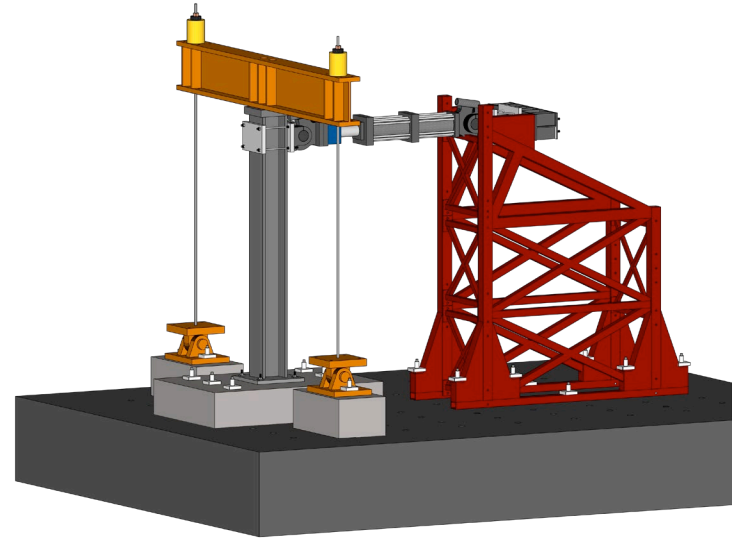


Schematic of detail



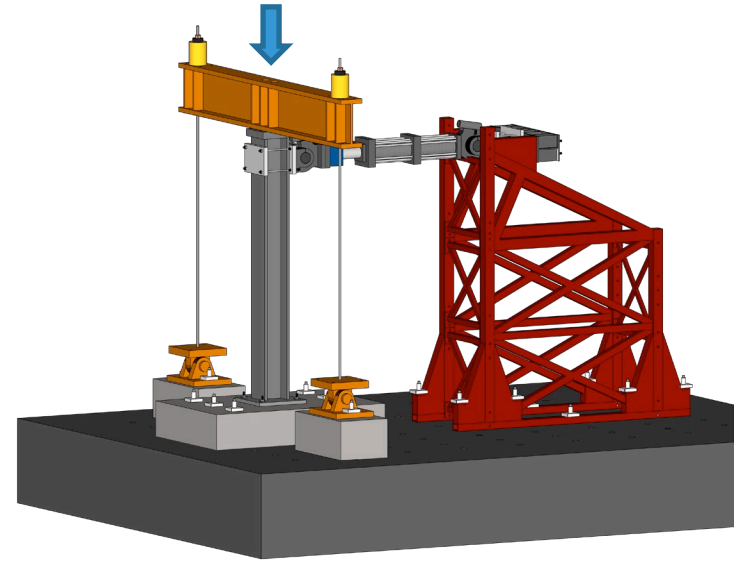
Large scale tests and performance

Test #	Base Plate size [in]	Anchor Grade	Anchor Dia [in]	Axial Load [kip]
1	30 x 30 x 2	55	0.75	120 (C)
2			120 (C)	
3		105	1.00	120 (C)
4			0	



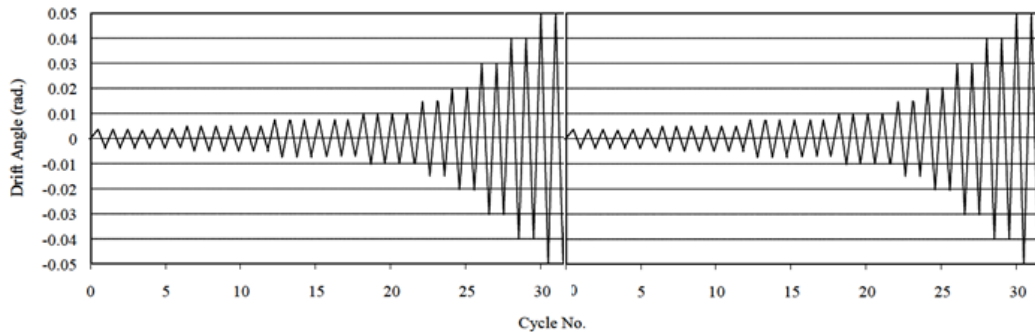
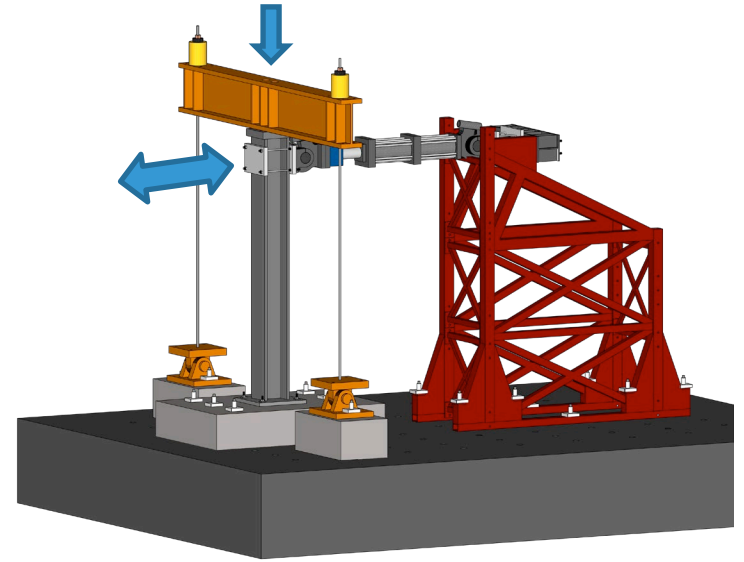
Large scale tests and performance

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Large scale tests and performance

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2			120 (C)	
3		105	1.00	120 (C)
4			0	



**ATC-SAC
Protocol applied
twice followed
by 6.5% cycles**

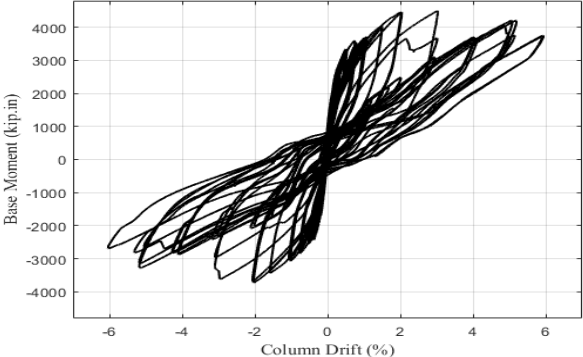
Results



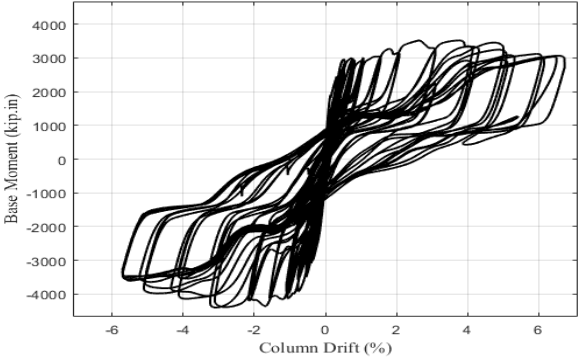
All specimens survived back to back applications of SAC protocol (to 5%) and additional cycles to 6.5% with no rod fracture

Results

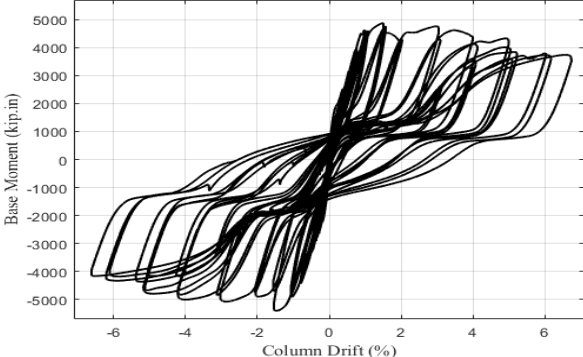
Test D1



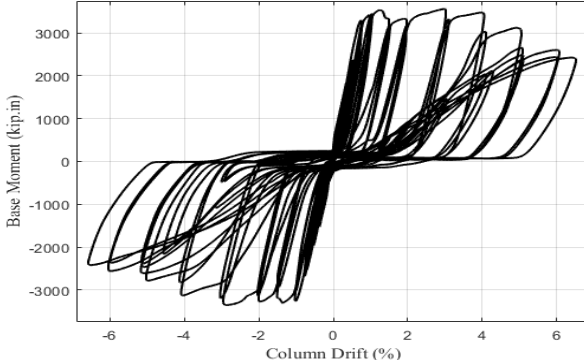
Test D2



Test D3



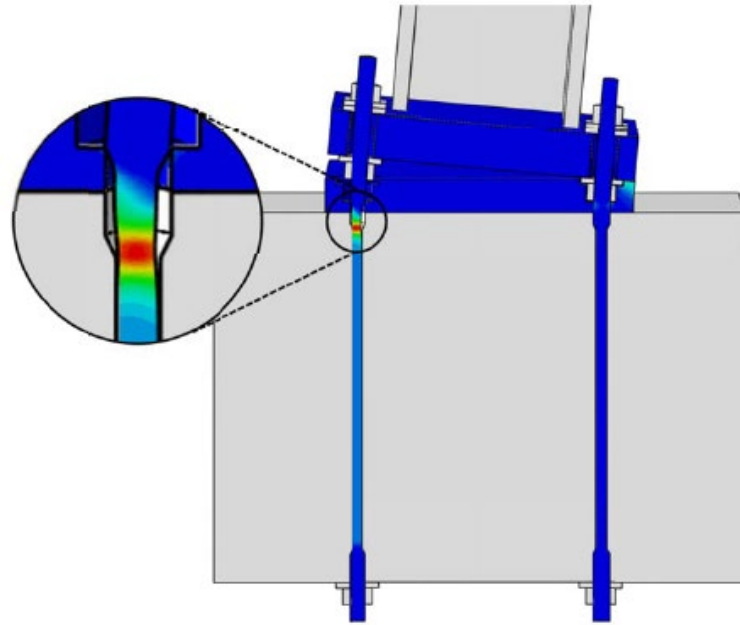
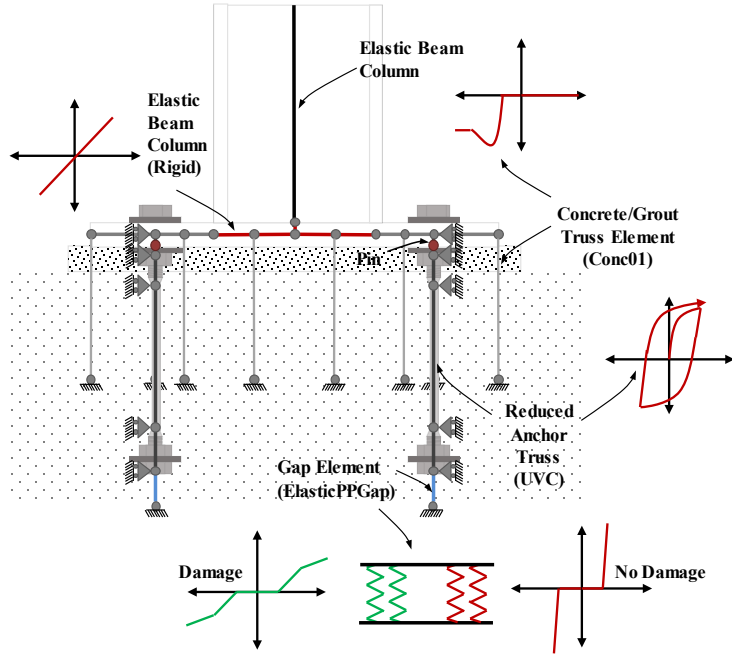
Test D4



Predominant damage – grout crushing

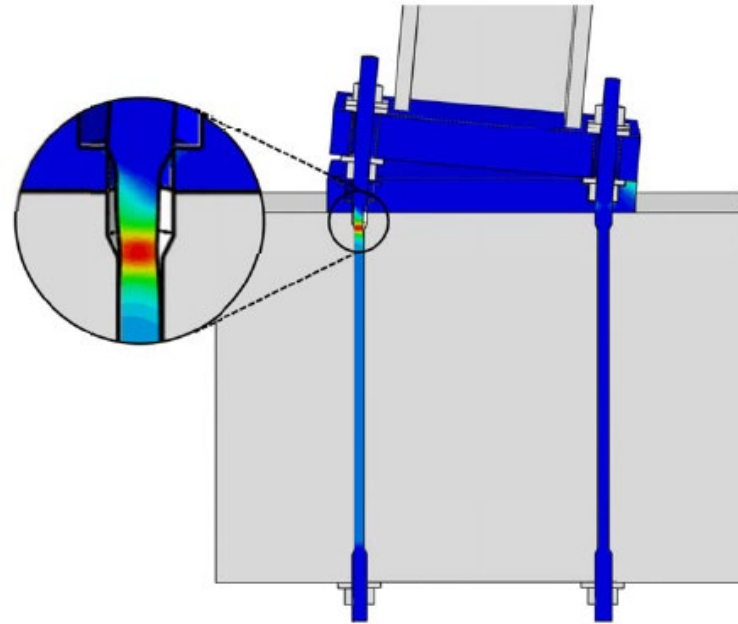
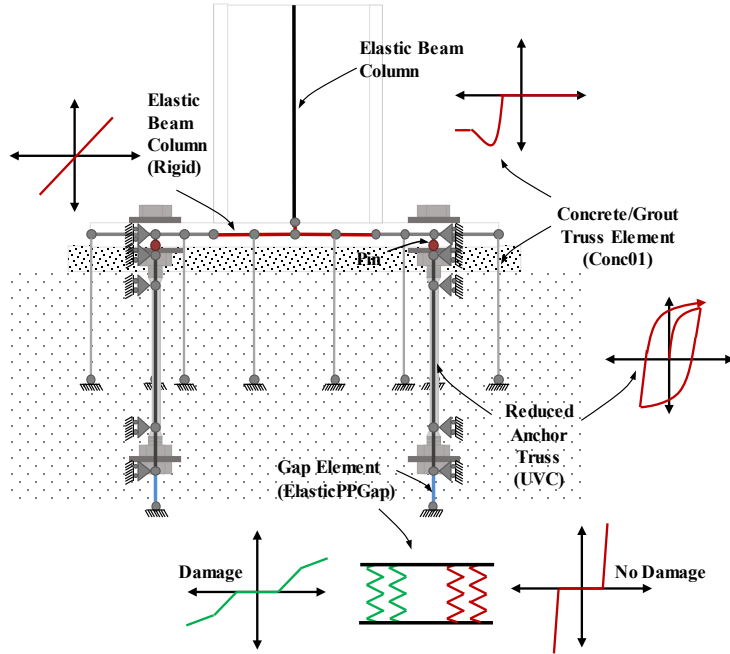


Generalization using material testing, FEM, and line-based simulations



Simulation of Necking, Ultra Low Cycle Fatigue, Bending

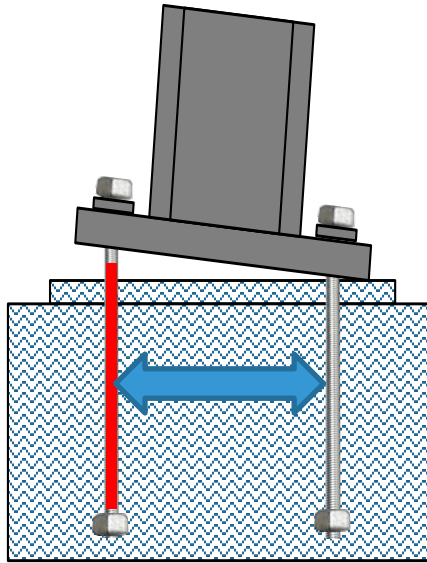
Generalization using material testing, FEM, and line-based simulations



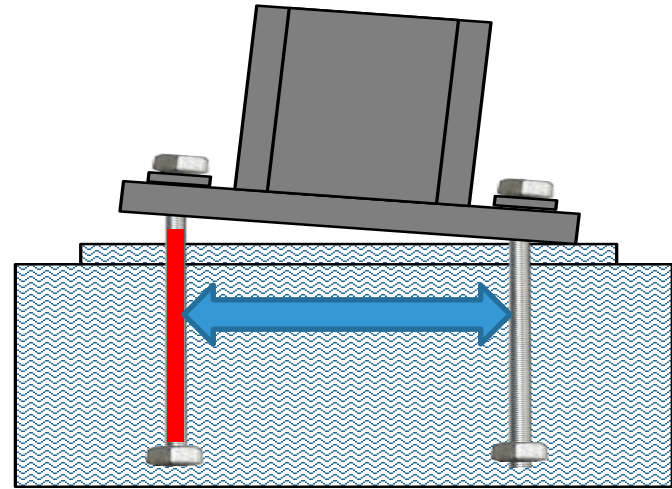
~60 parametric simulations with variations in plate and rod dimensions, rod materials, loading histories etc.

Parametric Simulation – findings

- Behavior appears to hold across a large number of configurations
- Ratio of stretch length to plate length is key

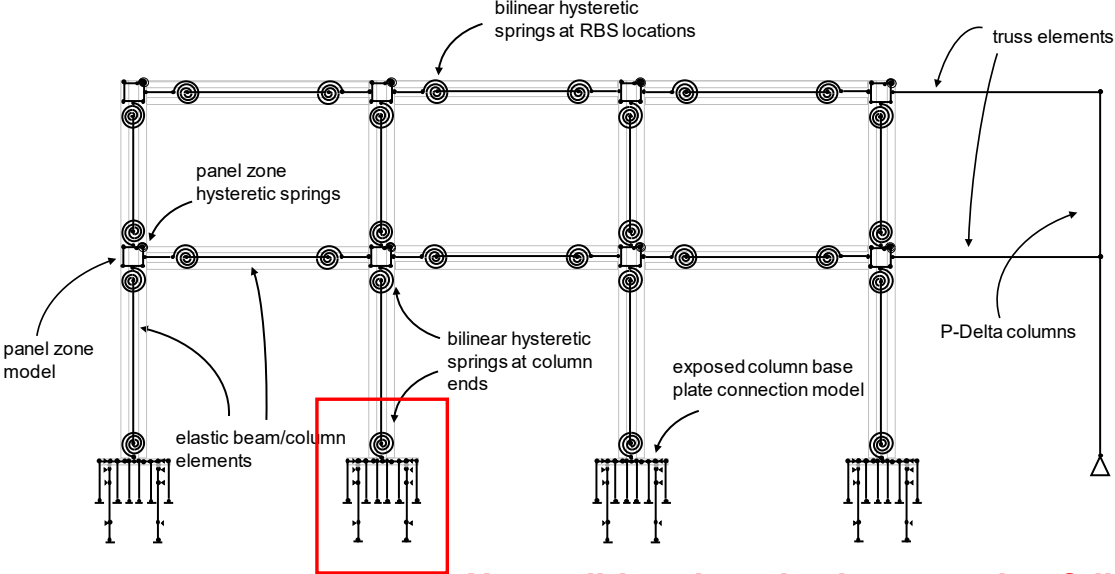


$$L_{\text{stretch}} > 1/2 \times L_{\text{plate}}$$



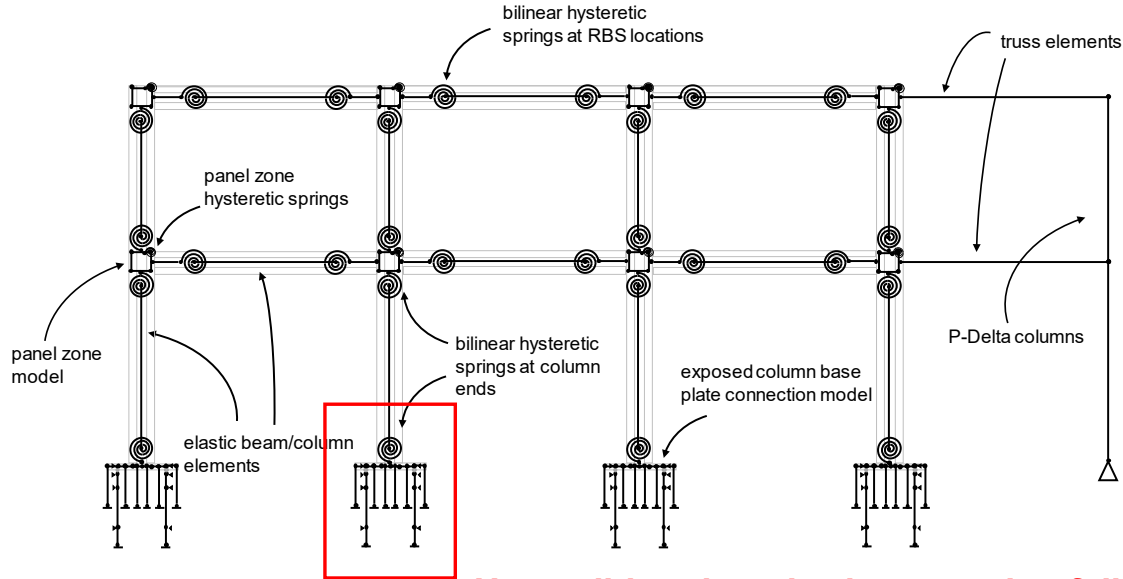
$$L_{\text{stretch}} < 1/2 \times L_{\text{plate}}$$

NLTHA Results and summary



Use validated method to examine failure

NLTHA Results and summary



Use validated method to examine failure

- Upset Thread detail with $L_{\text{stretch}} > 1/2 X$
 L_{plate}
- Ω_0 based design of connection



Excellent performance

Organization

Part 1

Exposed
Base Plates

Prevailing
understanding
and design
methods

New
Developments

Part 2

Embedded
Bases

Prevailing
understanding
and design
methods

New
Developments

Part 3

A look to
the future

“Resolved”
issues

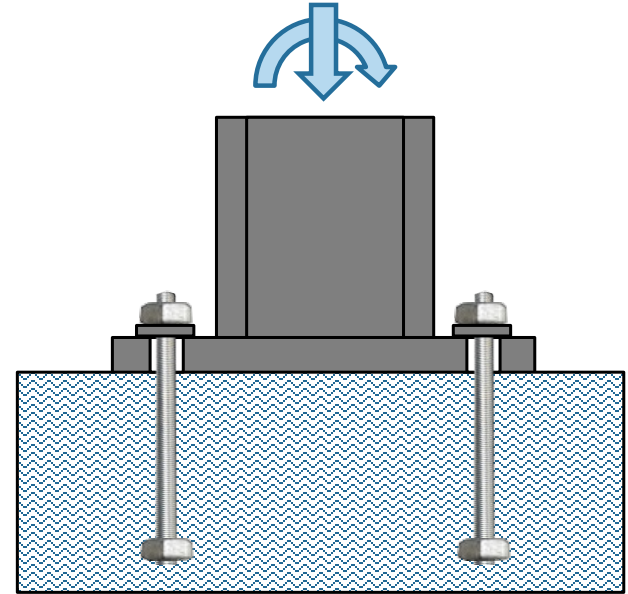
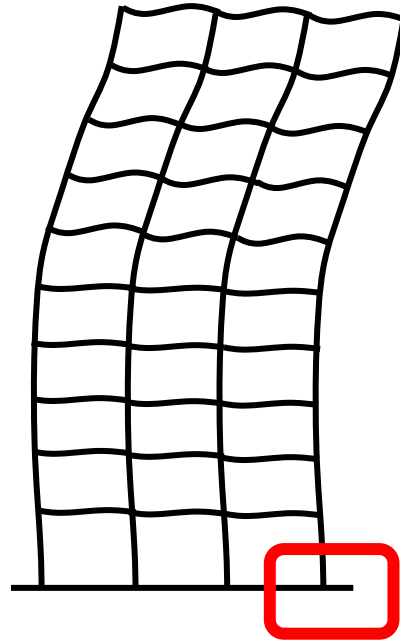
Ongoing work
Unresolved
issues

Part 2 – Embedded Base Connections

Embedded Bases

Prevailing understanding and design methods

New Developments



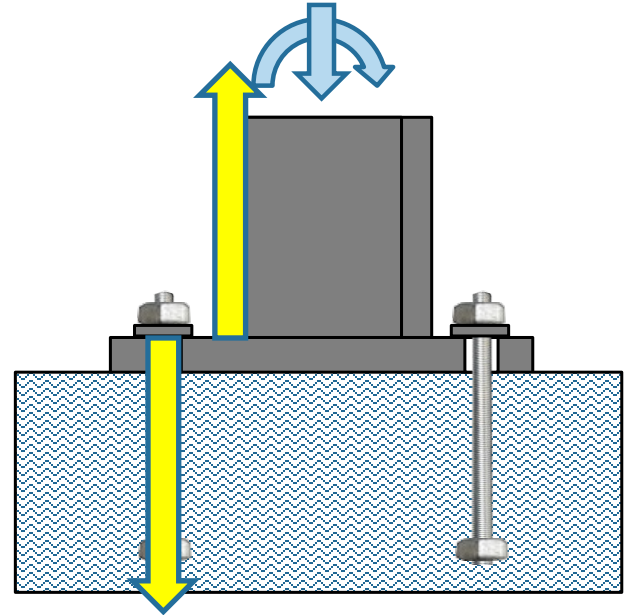
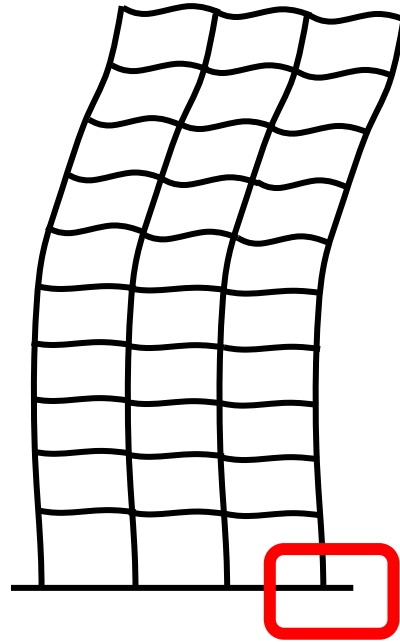
High rise buildings
Large column moments

Part 2 – Embedded Base Connections

Embedded Bases

Prevailing understanding and design methods

New Developments



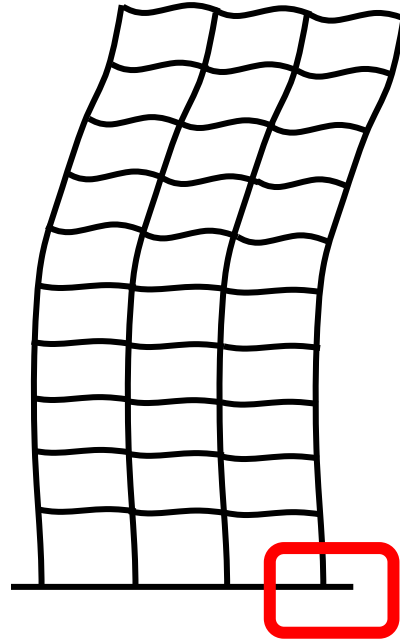
Developing column capacity is challenging

Part 2 – Embedded Base Connections

Embedded Bases

Prevailing understanding and design methods

New Developments



Developing column capacity is challenging

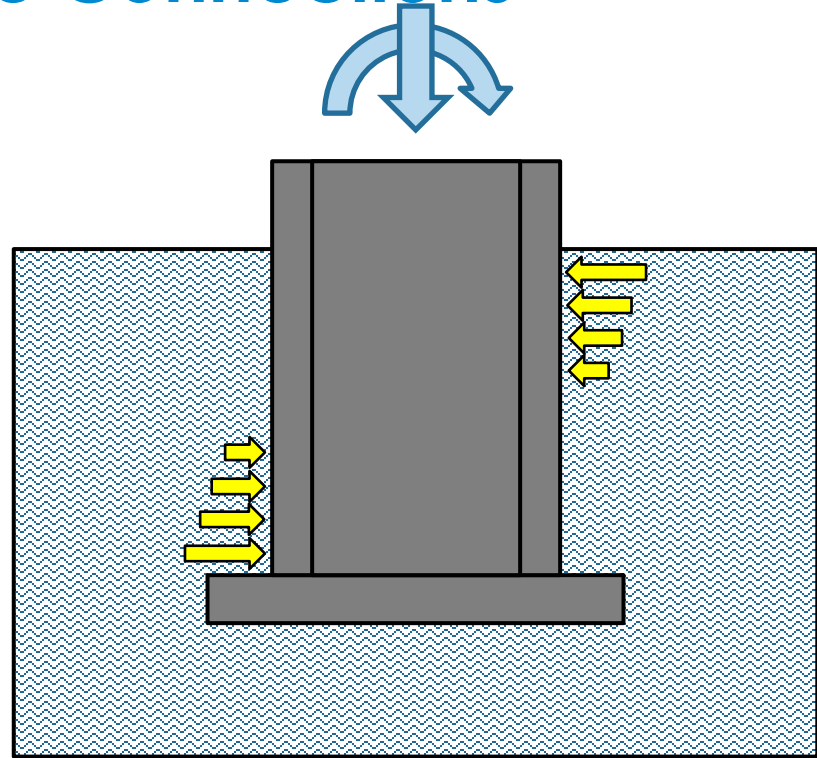
Photo credit: Josh Buckholt and
Mahmoud Maamouri, CSD
Engineers

Part 2 – Embedded Base Connections

Embedded Bases

Prevailing understanding and design methods

New Developments

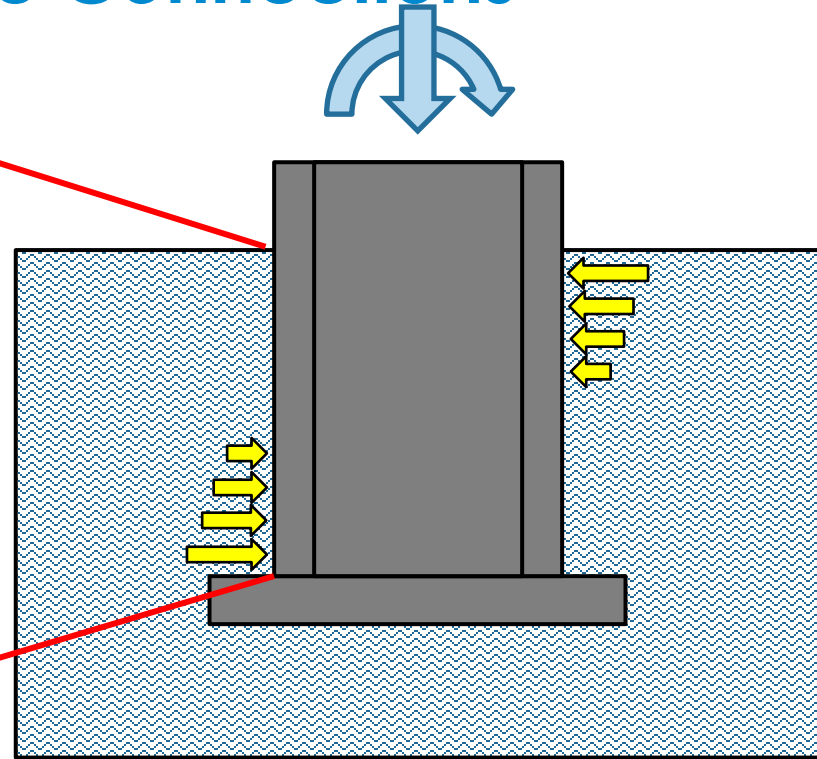


Resistance through concrete bearing

Part 2 – Embedded Base Connections



Photo credit: Nabih Youssef, Simpson Gumpertz and Heger



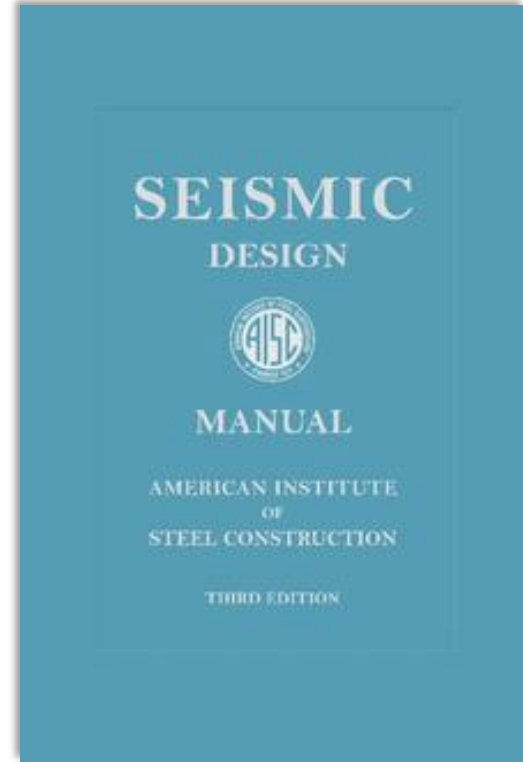
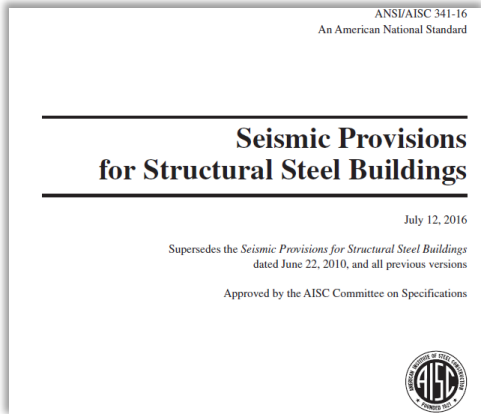
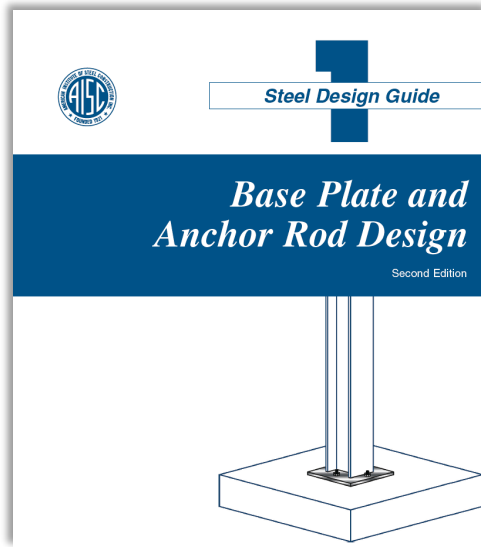
Resistance through concrete bearing

Overview

Embedded Bases

Prevailing understanding and design methods

New Developments



Takeaways from Design Documents

- AISC 341 and Design Guide One identify embedded details
- AISC 341 – Commentary points to similar details
- SSDM uses coupling beam analogy

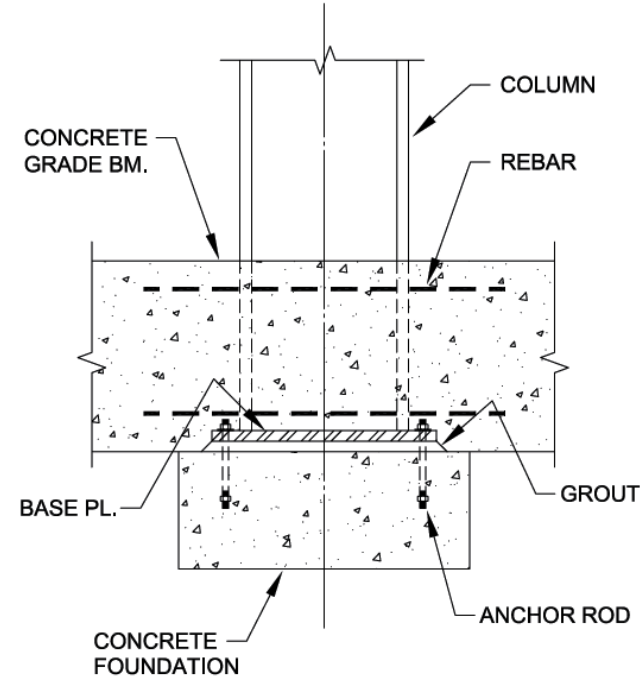
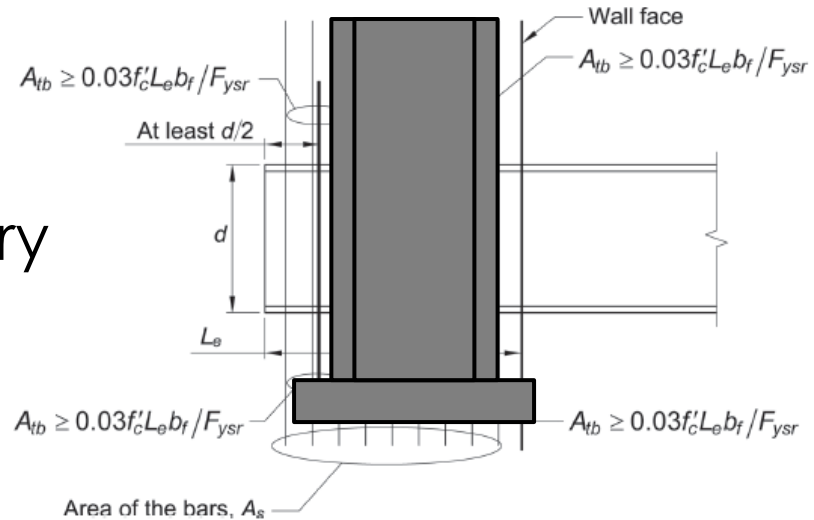


Figure 2.7. Embedded moment base detail.

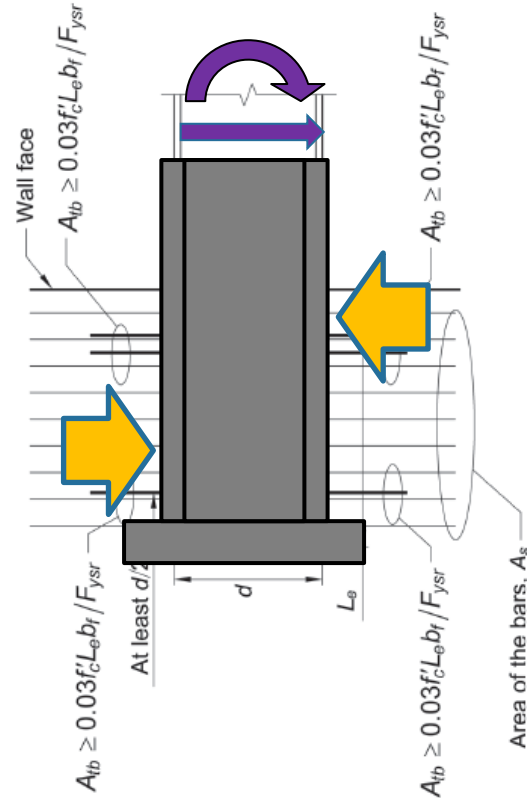
Takeaways from Design Documents

- AISC 341 and Design Guide One identify embedded details
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Takeaways from Design Documents

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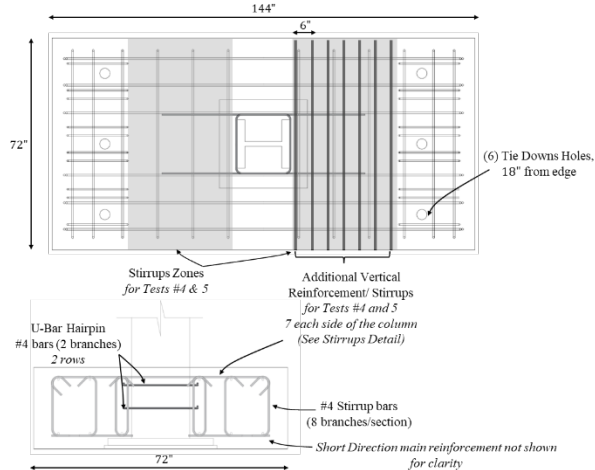
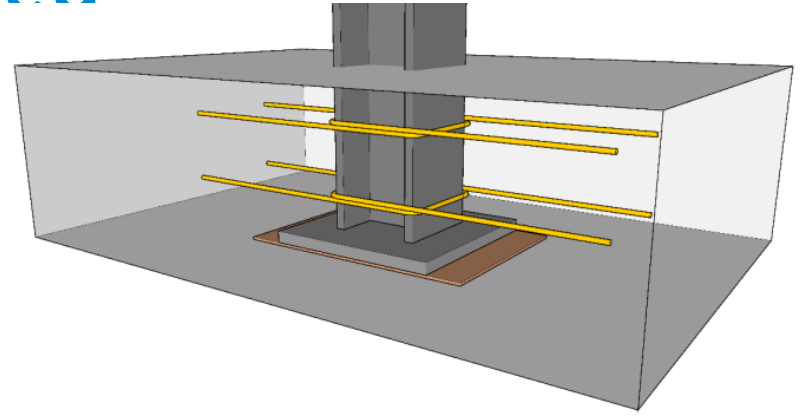
Research in the last 15 years

- 10 Experiments
- Finite element simulations
- Strength and stiffness models

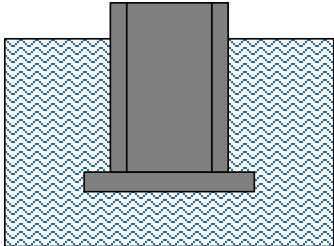
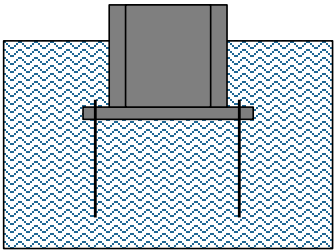
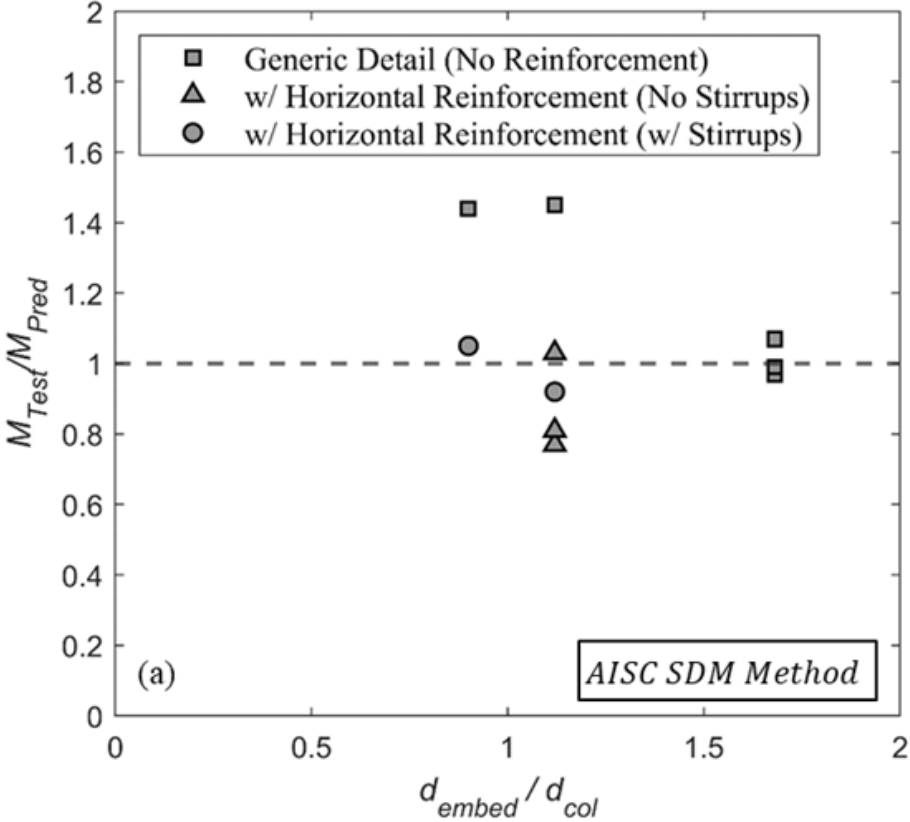


Various variables investigated

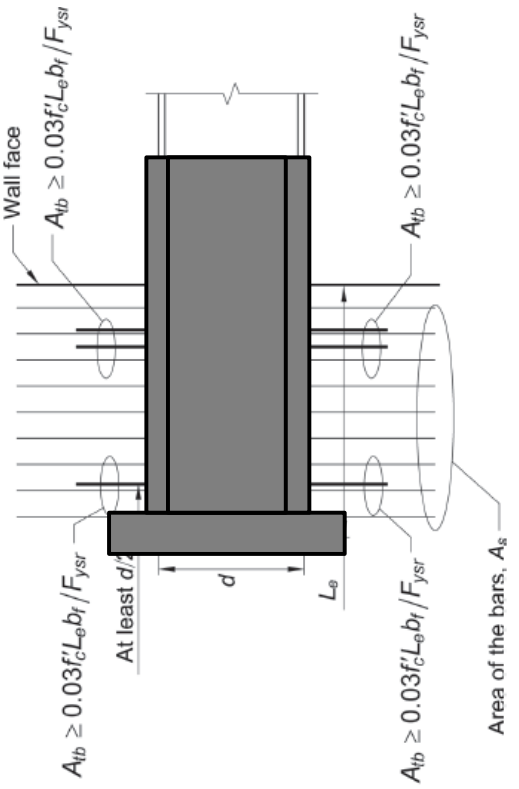
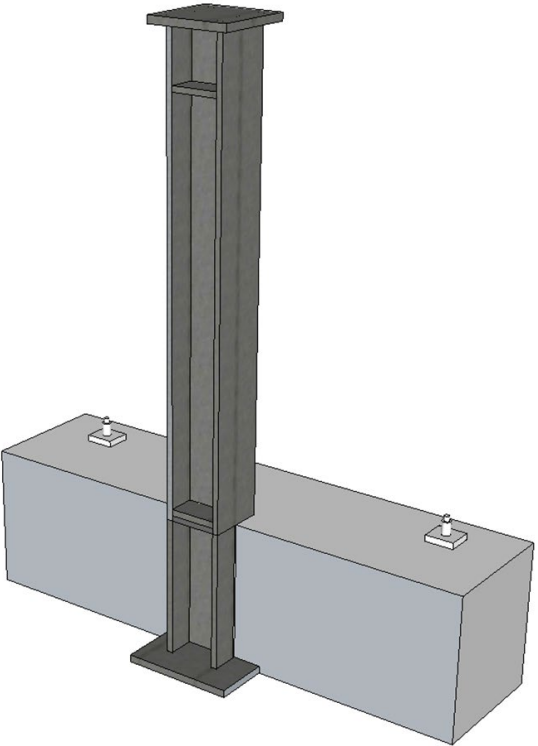
- Embedment depth
- Axial compression
- Column size
- Reinforcement (horizontal and vertical)



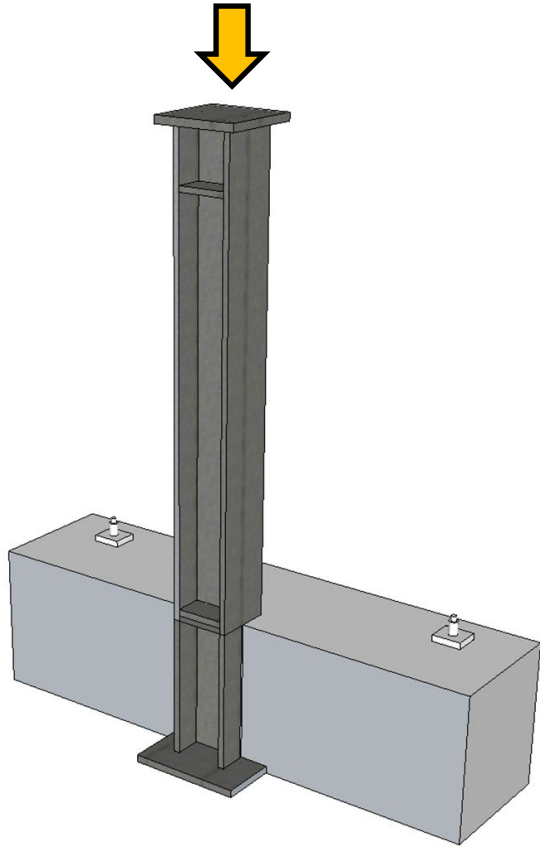
Coupling beam approach applied to test data



Embedded base connections are NOT coupling beams

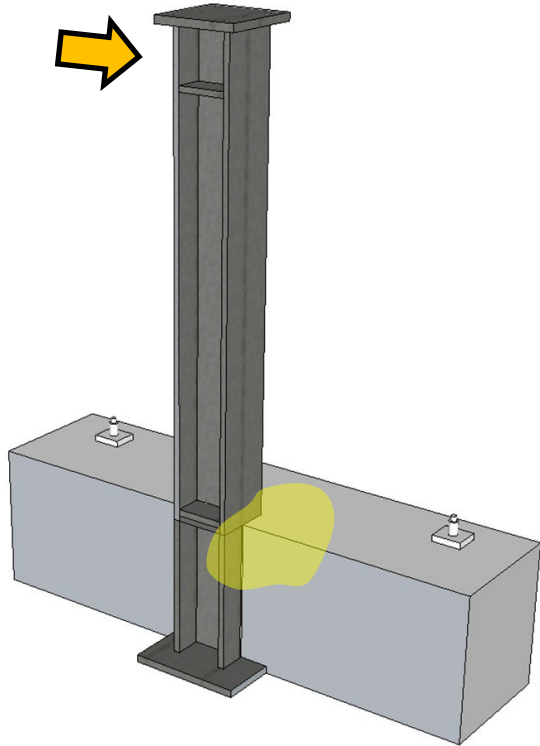


Embedded base connections are NOT coupling beams



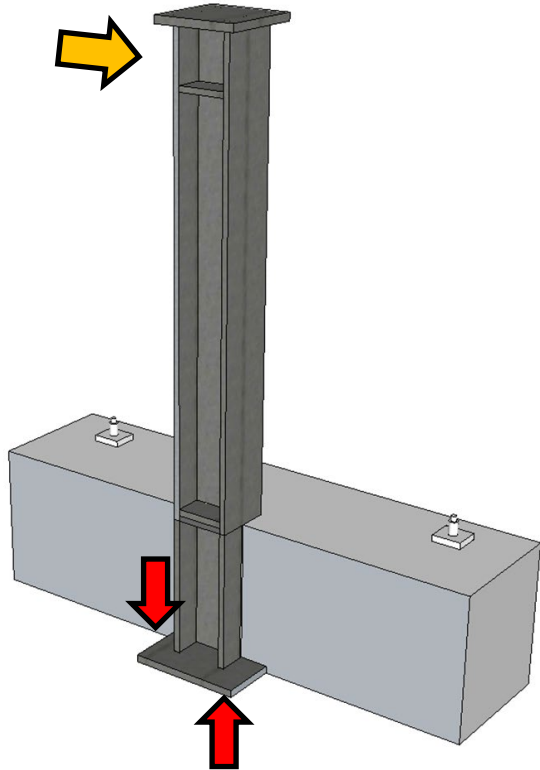
- Effect of axial force
- Additional confinement around column flanges
- Fixity and strength due to vertical bearing

Embedded base connections are NOT coupling beams



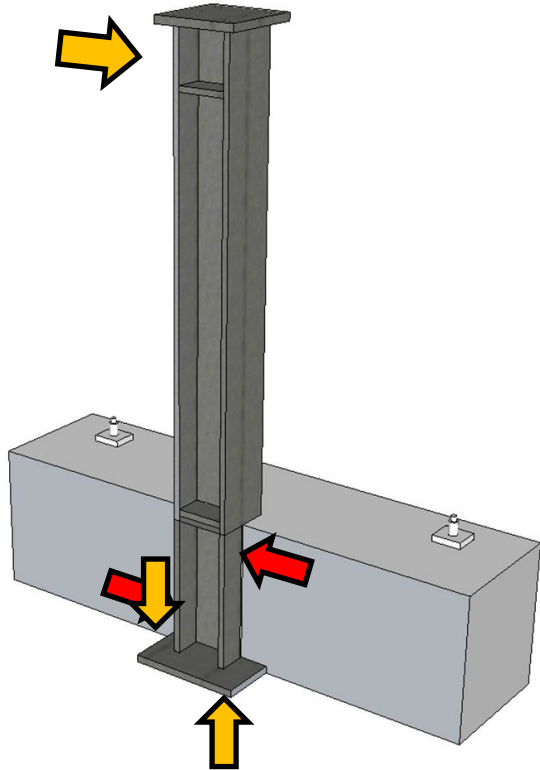
- Effect of axial force
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Embedded base connections are NOT coupling beams



- Effect of axial force
- Additional confinement around column flanges
- Fixity and strength due to vertical bearing

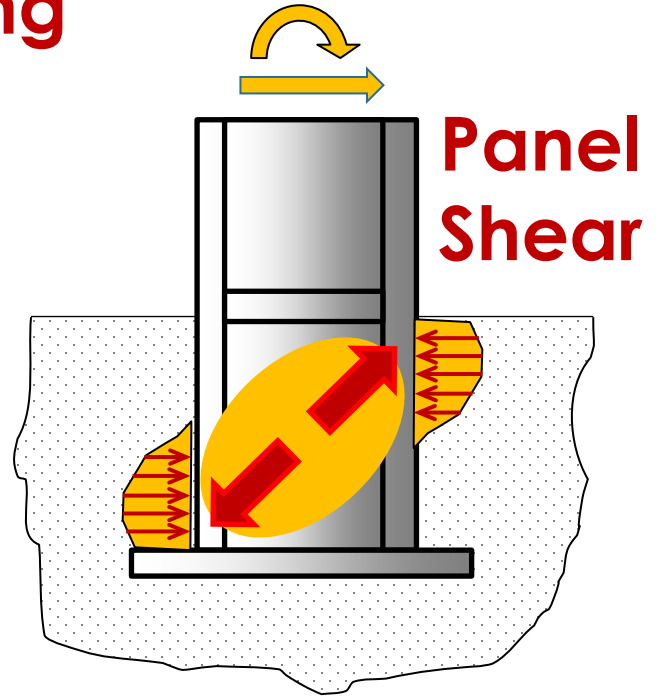
New model for embedded base connections



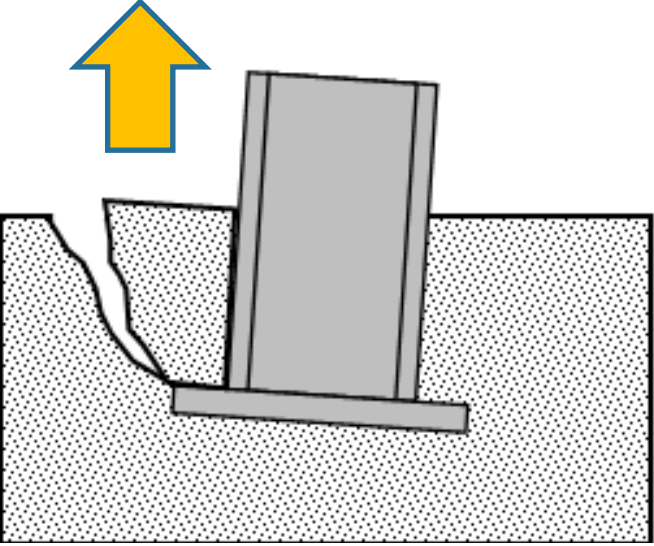
- Horizontal bearing against column flanges
- Vertical bearing against embedded plate
- Consideration of interactions and failure modes

Horizontal Bearing and panel shear – similar to coupling beams

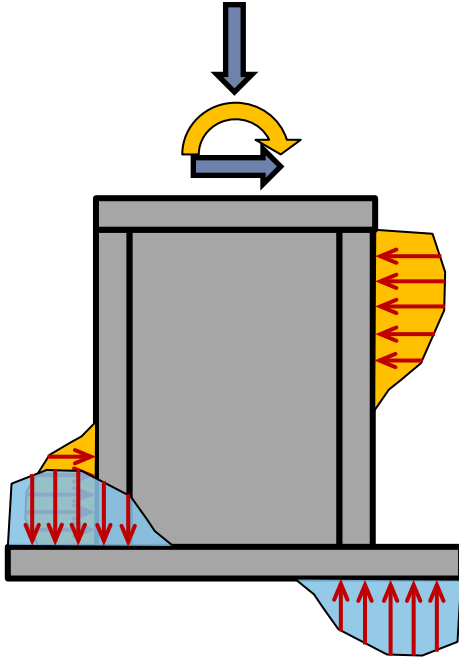
Bearing



Vertical bearing



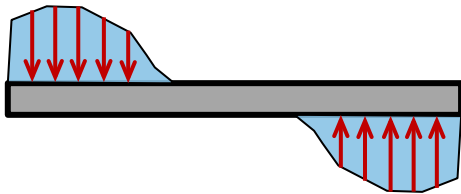
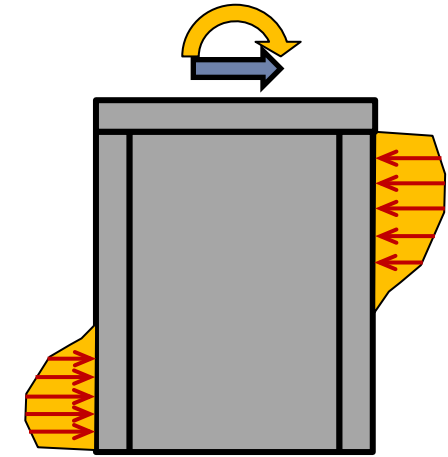
Strength Model – considering both mechanisms



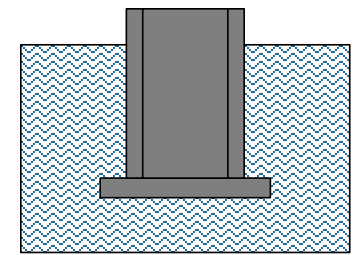
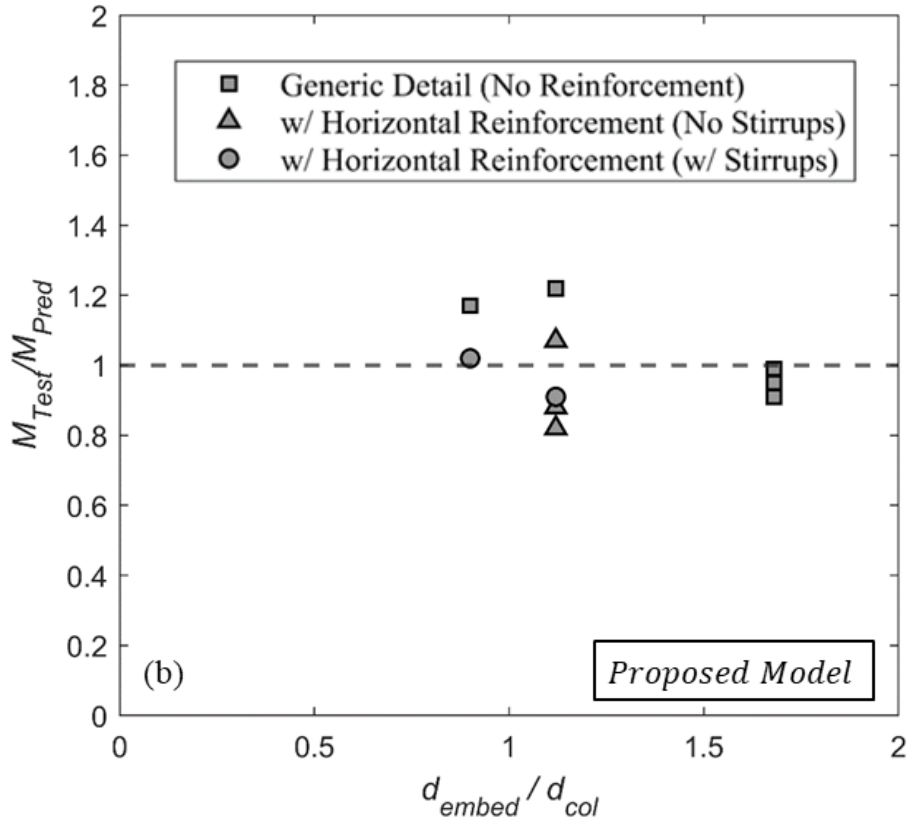
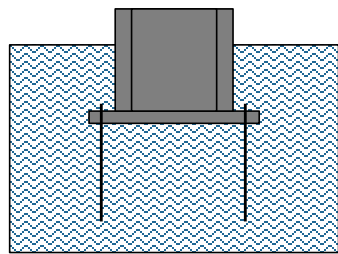
- Idealization of stress blocks
- Consideration of failure modes in each direction
- Consideration of reinforcement patterns

Strength Model

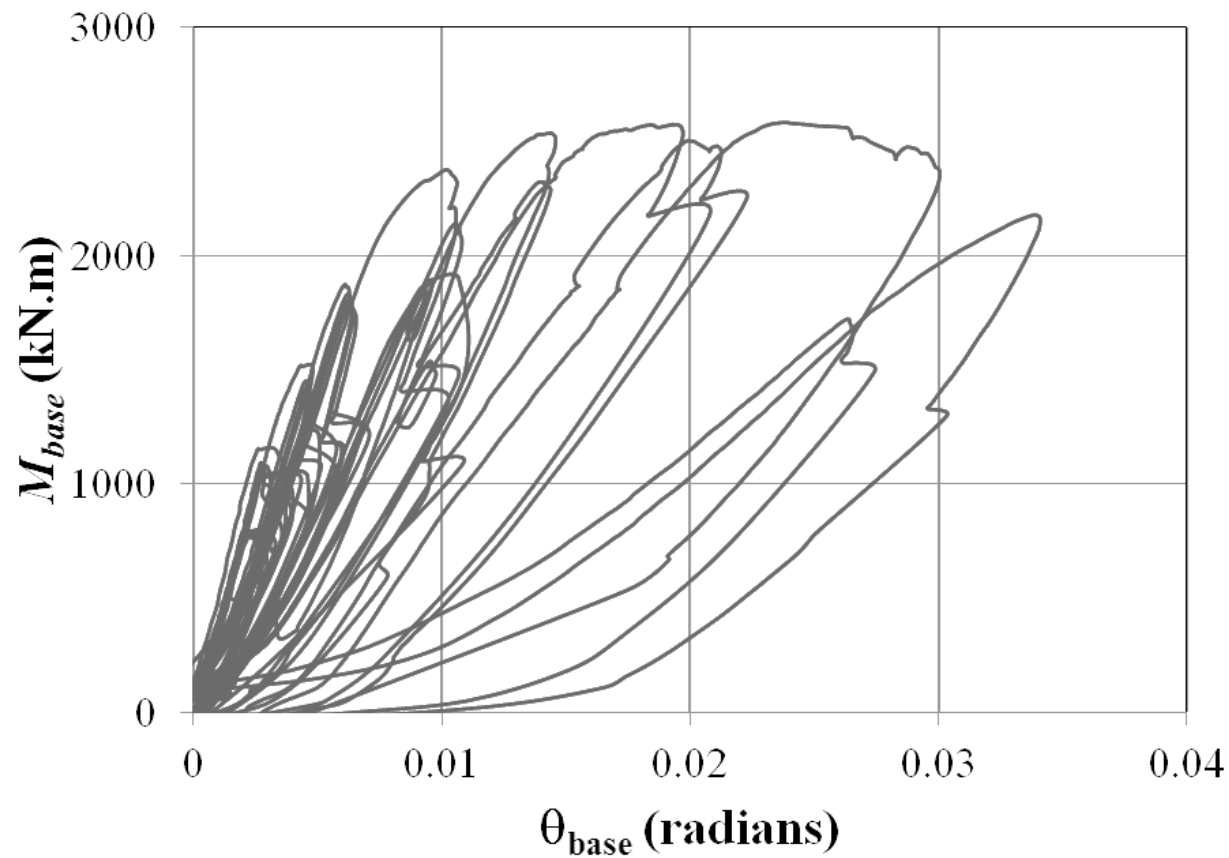
Consideration of failure modes in each direction



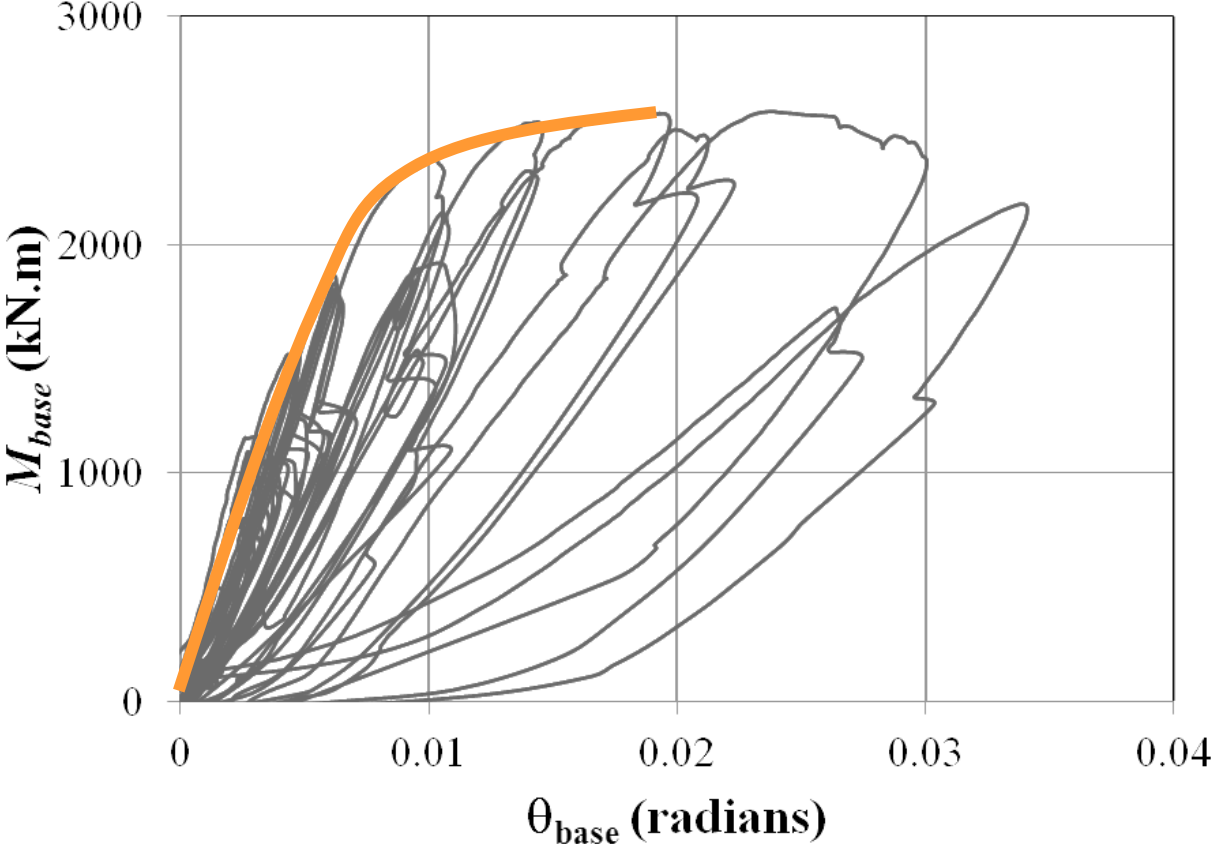
Improved models for embedded bases



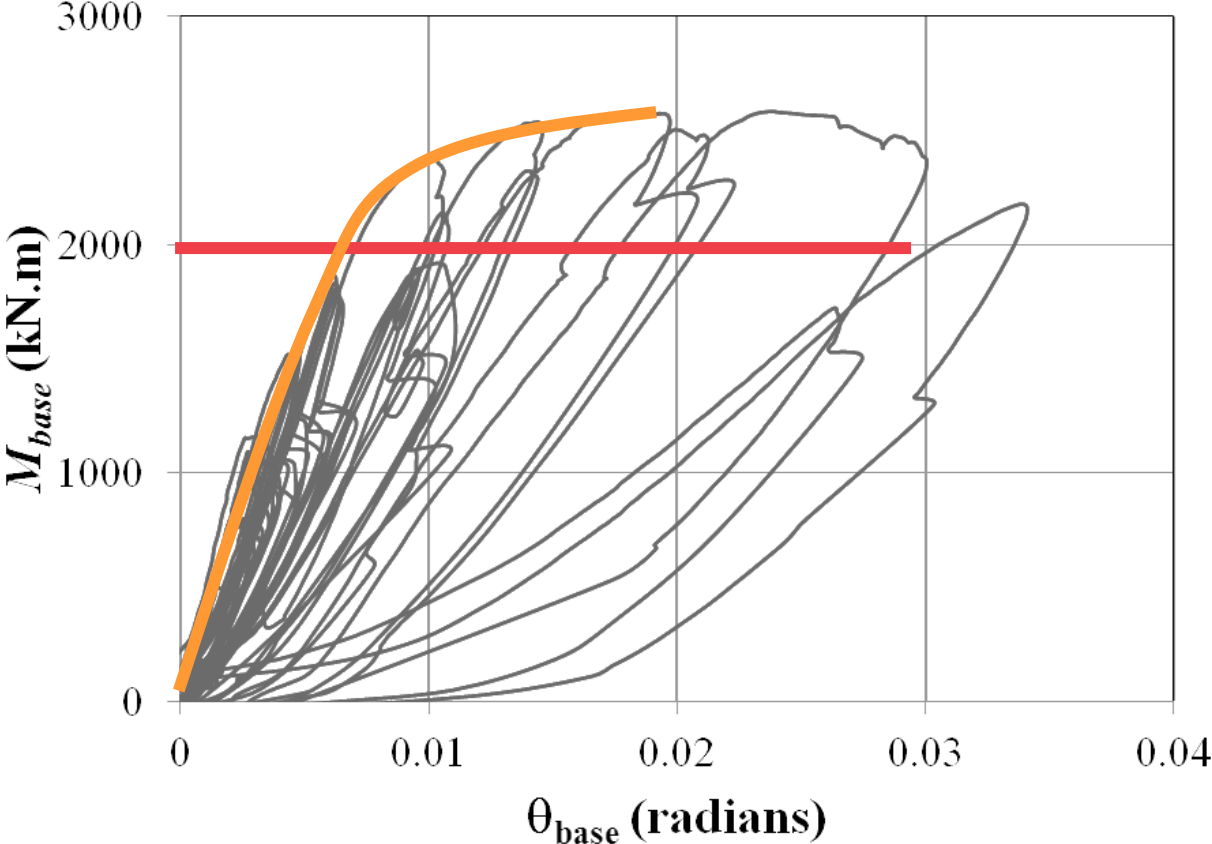
Rotational stiffness of embedded bases



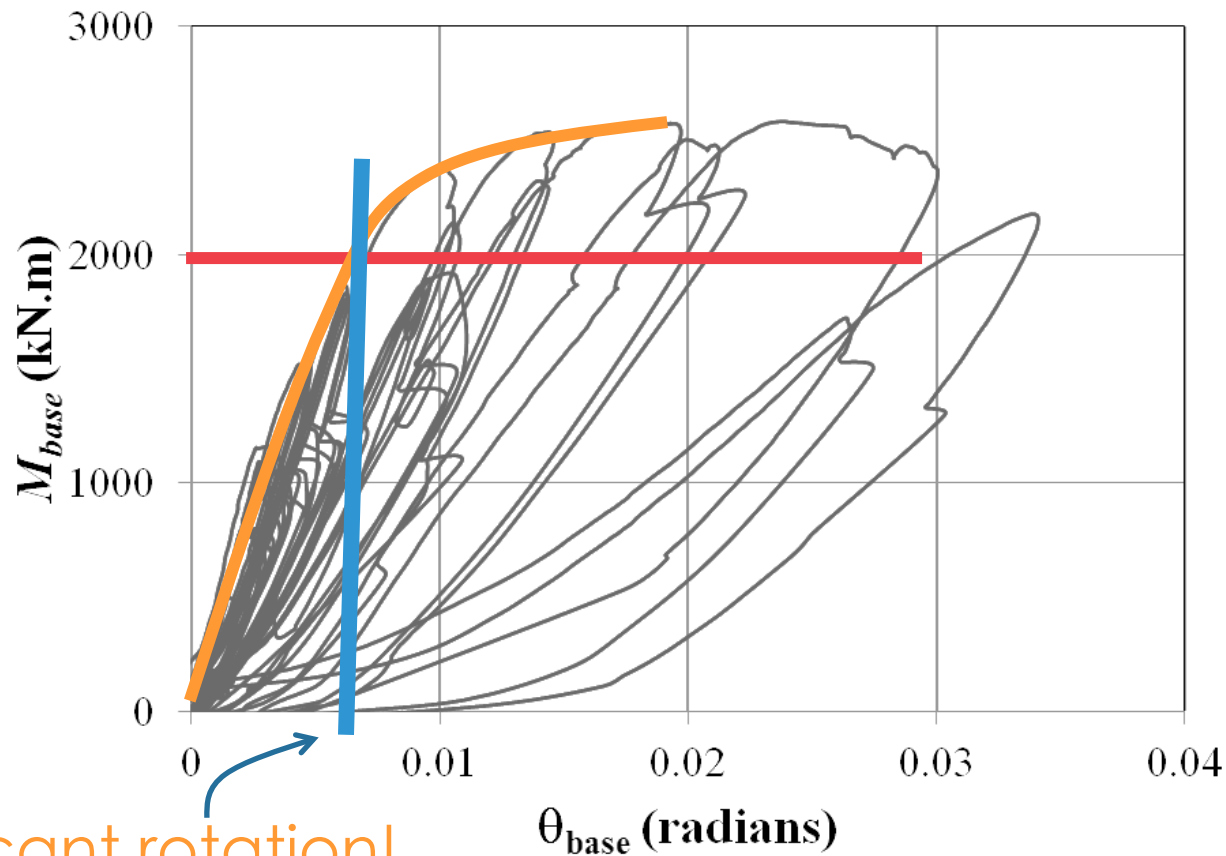
Rotational stiffness of embedded bases



Rotational stiffness of embedded bases



Rotational stiffness of embedded bases



Significant rotation!

Summary – embedded base connections

- Knowledge almost entirely new
- Existing methods do not fully capture complexity and mechanisms
- New test data has led to improved methods
- Rotational flexibility is an issue

Organization

Part 1

Exposed
Base Plates

Prevailing
understanding
and design
methods

New
Developments

Part 2

Embedded
Bases

Prevailing
understanding
and design
methods

New
Developments

Part 3

A look to
the future

“Resolved”
issues

Ongoing work
Unresolved
issues

A look to the future

Part 3

A look to
the future

```
graph TD; A[A look to the future] --- B["Resolved issues"]; A --- C["Ongoing work Unresolved issues"]
```

“Resolved”
issues

Ongoing work
Unresolved
issues

A look to the future

Part 3

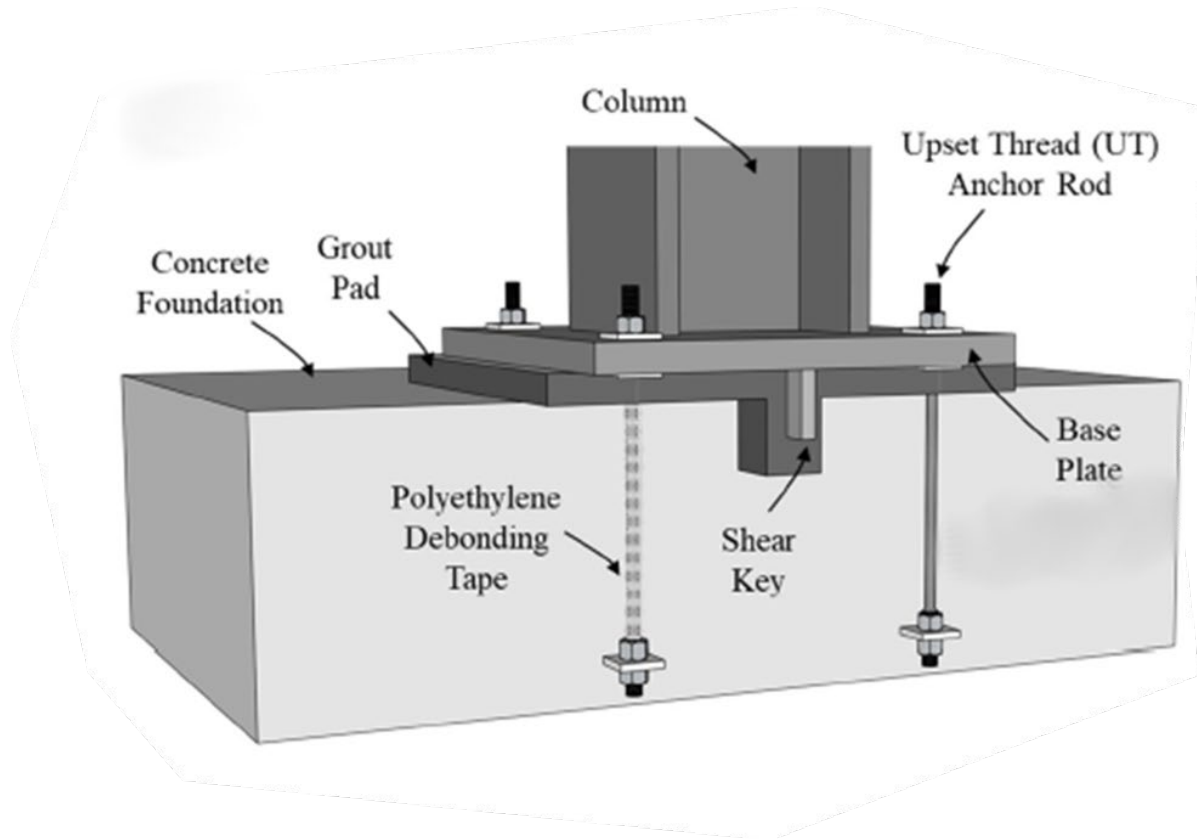
A look to the future

“Resolved”
issues

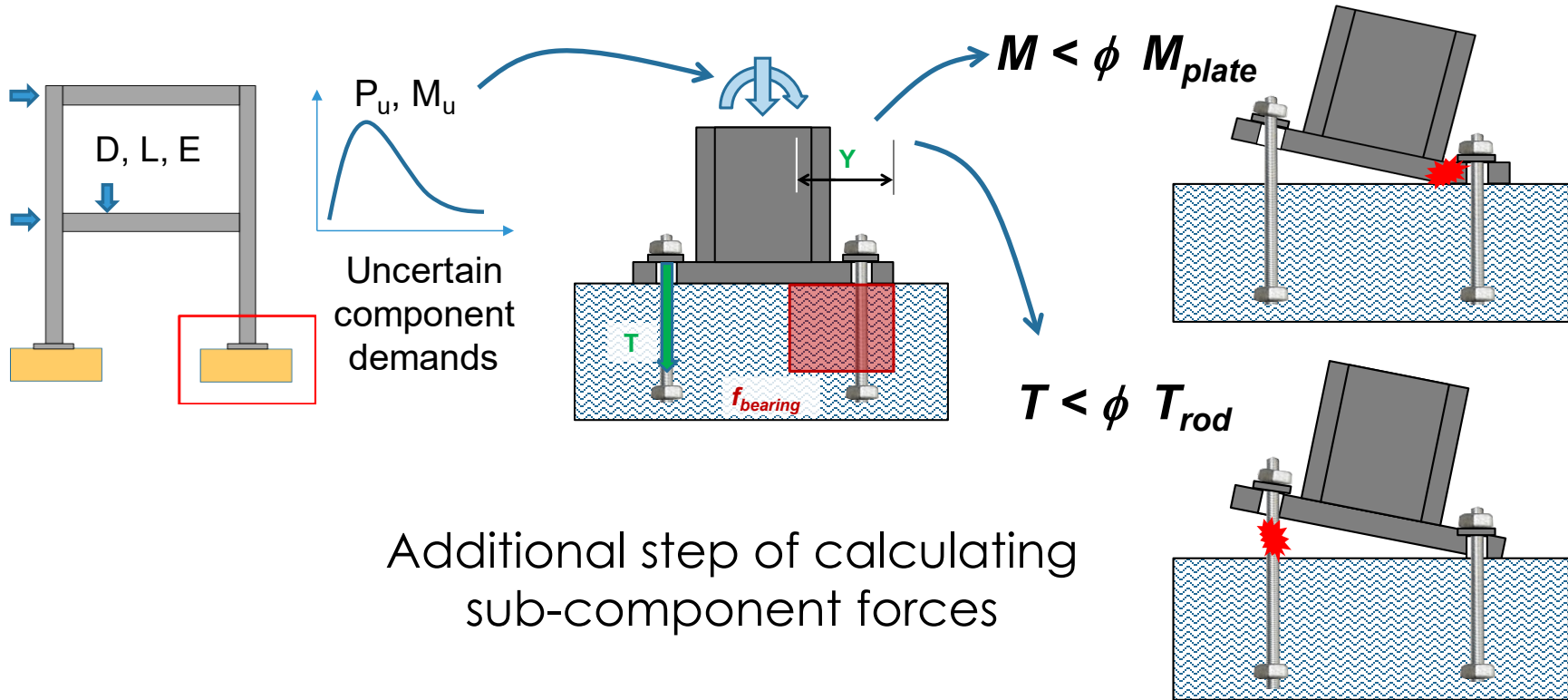
Ongoing work
Unresolved
issues

- Minor modifications to strength model
- Ductile details for weak base design
 - Reliability analysis
 - Biaxial bending
 - Anchorages
 - Shear transfer
- Alternate anchor rod patterns
 - Modeling tools
- Effect of slab overtopping

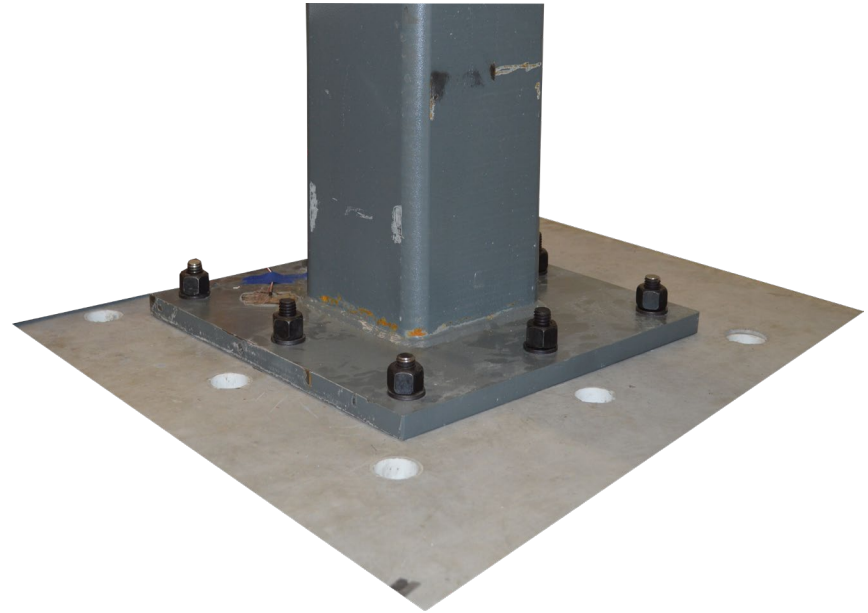
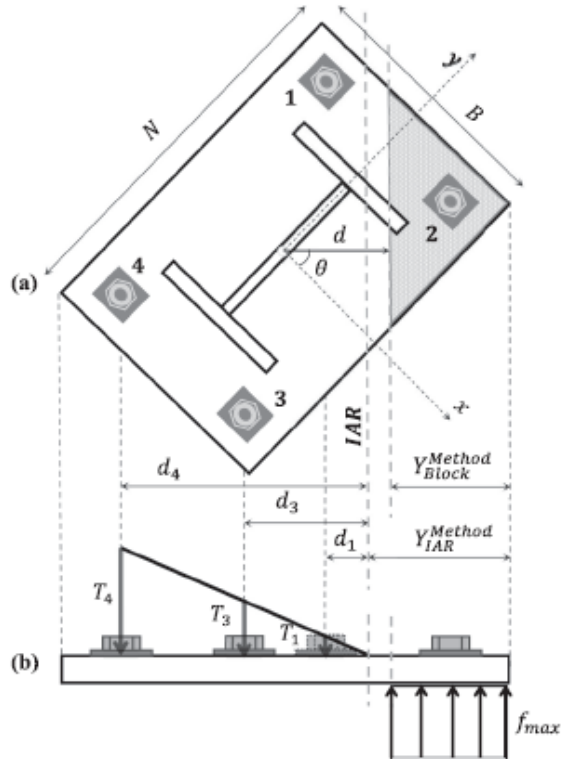
Ductile details for weak base design



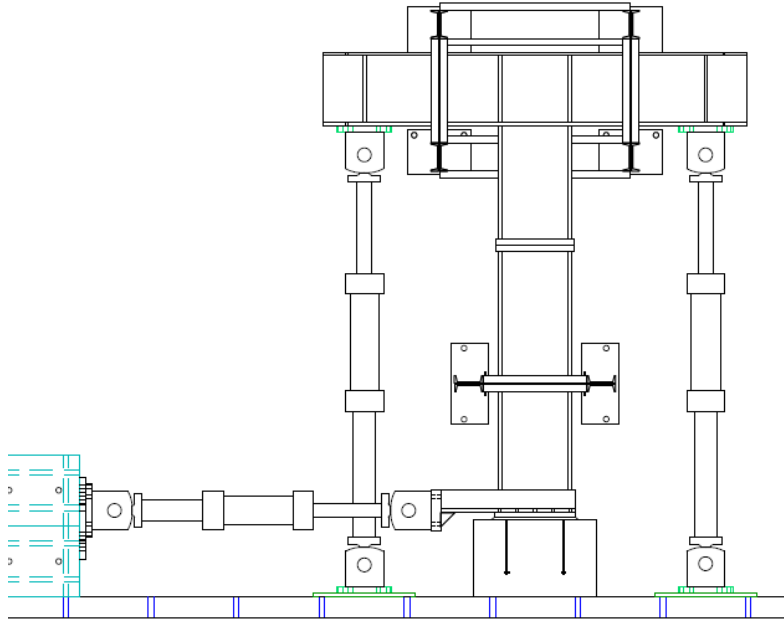
Reliability analysis



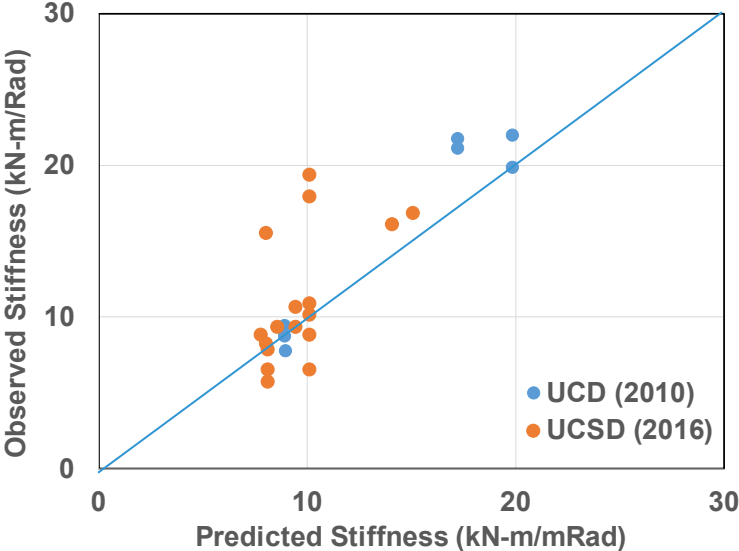
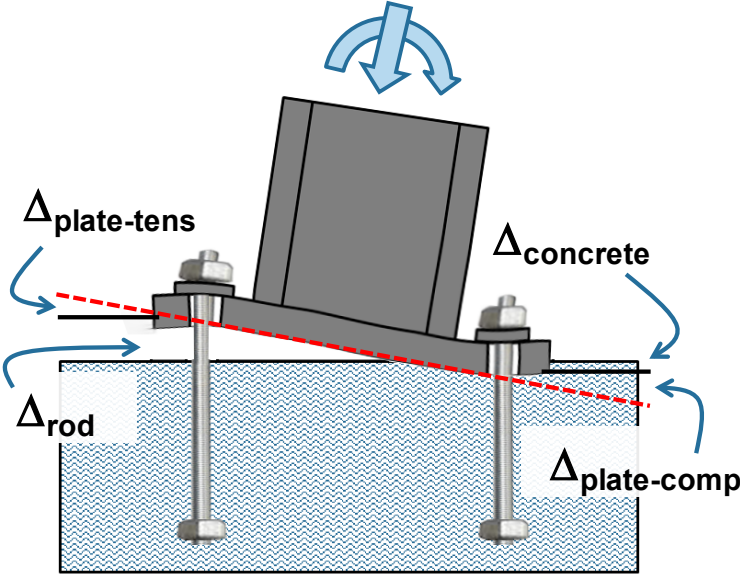
Biaxial bending and alternate rod patterns



Shear transfer

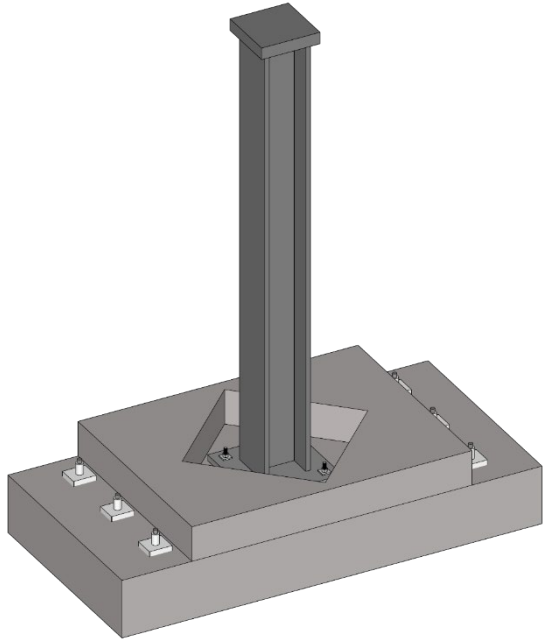


Models for base flexibility – exposed and embedded

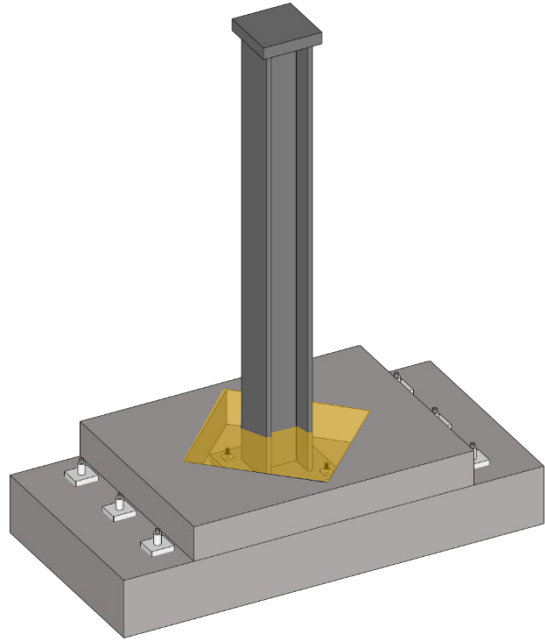


Karvinde, A.M., Grilli, D.A., and Zareian, F. (2012). "Rotational Stiffness of Exposed Column Base Connections – Experiments and Analytical Models," Journal of Structural Engineering, ASCE, 138(5), 549-560.

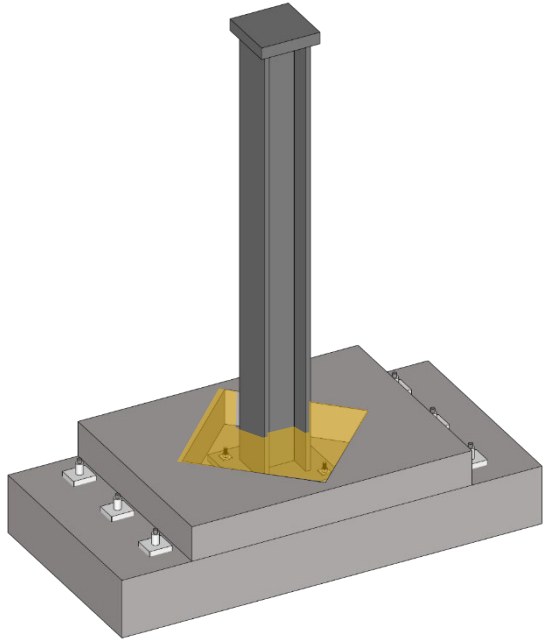
Blockout connections and overtopping slab



Blockout connections and overtopping slab



Blockout connections and overtopping slab



Work done at BYU (Paul Richards) and UC Davis

Potential proposals and code changes

A look to
the future

“Resolved”
issues

Ongoing work
Unresolved
issues



- New (3rd) Edition of Design Guide One (~2023) – in progress
- AISC 341 – Next code cycle
- Seismic Design Manual

AISC Design Guide One 3rd Ed

Amit Kanvinde, Mahmoud Maamouri, Josh Buckholt

- New chapter on embedded connections
- Detailed consideration of seismic issues
- Configurations not addressed currently (rod patterns, biaxial bending)
- Stiffness models
- Guidelines for computer analysis

AISC Design Guide One 3rd Ed

Amit Kanvinde, Mahmoud Maamouri, Josh Buckholt

- Web Tools!

Interaction Diagram Calculator

Applied Moment - M (kip.in):

Applied Shear - V (kip):

Column W-Section:

*Axial Force Design Conducted Independently

Connection and Base Plate Properties

Concrete Compressive Strength (ksi):

Embedment Depth (in.):

Concrete Block Width (in.):

Base Plate Width - Perpendicular to direction of loading (in.):

Base Plate Thickness (in.):

Grout Thickness (in.):

Column Yield Strength (ksi):

Horizontal Rebar Properties

*Input Zeros in Case of No Rebars

Rebar Line (1) Location (in):

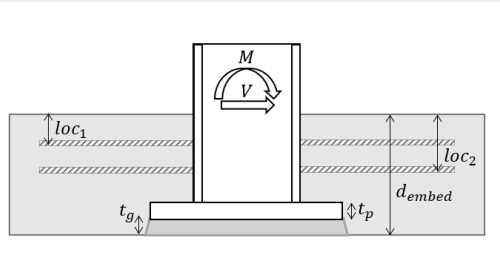
Rebar Line (2) Location (in):

Rebar Area (1 Rebar) (in²):

Rebar Yield Strength (ksi):

Rebar (1) Count / side:

Rebar (2) Count / side:



Rotational Stiffness - Exposed Base Connection

Rotational Stiffness of Exposed Base Plate Connection

Base Plate Connection Properties

Section:

Axial Load (P): [kip]

Base Plate Length (N): [in]

Base Plate Width (B): [in]

Base Plate Thickness (tp): [in]

Edge Distance (g): [in]

Yield Strength of Plate (fy,pl): [ksi]

Rod Diameter (d_rod): [in]

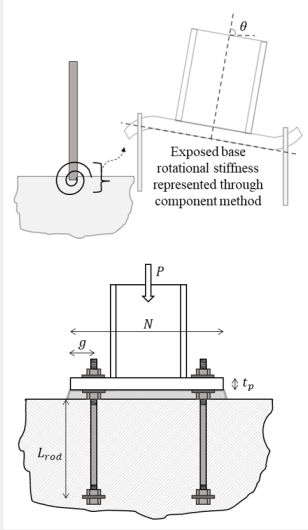
Yield Strength of Rod (fy_rod): [ksi]

Ultimate Strength of Rod (fu_rod): [ksi]

Length of Rod (L_rod): [in]

Number of Rods per side (n_rod):

Concrete Strength (fc): [ksi]



Exposed base rotational stiffness represented through component method

A look to the future

A look to the future

“Resolved”
issues

Ongoing work
Unresolved
issues

- Embedded base connections with reinforcement
 - Braced frame base plates
- Overall foundation response and soil structure interaction
 - Base frame interactions
 - Resilience, design for repair

Braced frame base plates

A look to
the future

“Resolved”
issues

Ongoing work
Unresolved
issues

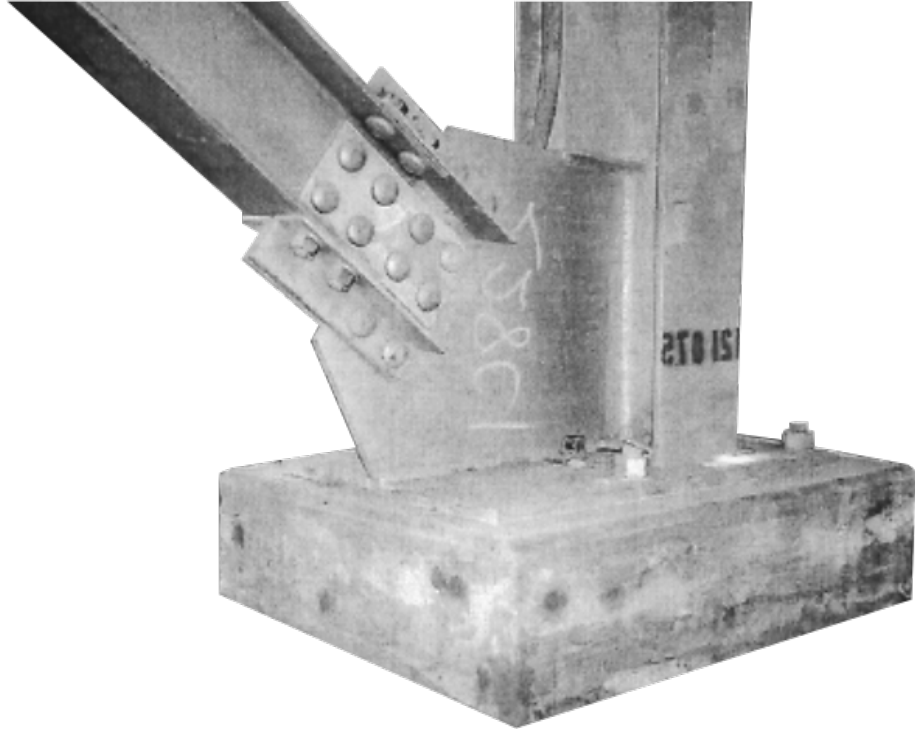


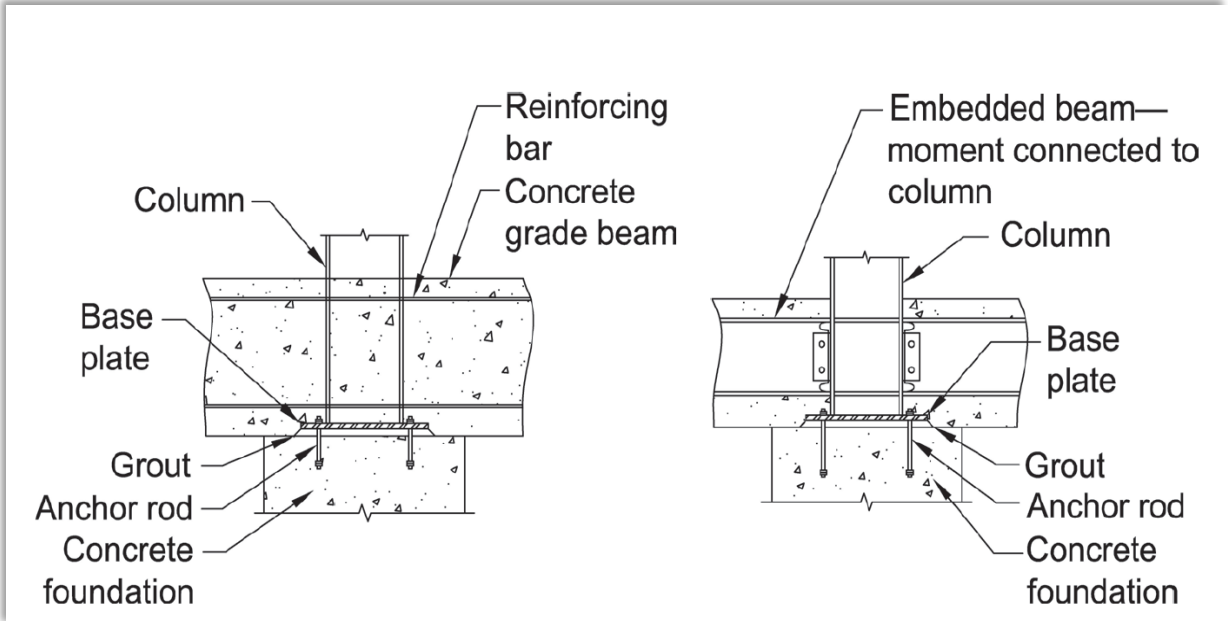
Photo credit: Rick Drake (2003)

Overall foundation response

A look to the future

“Resolved” issues

Ongoing work
Unresolved issues



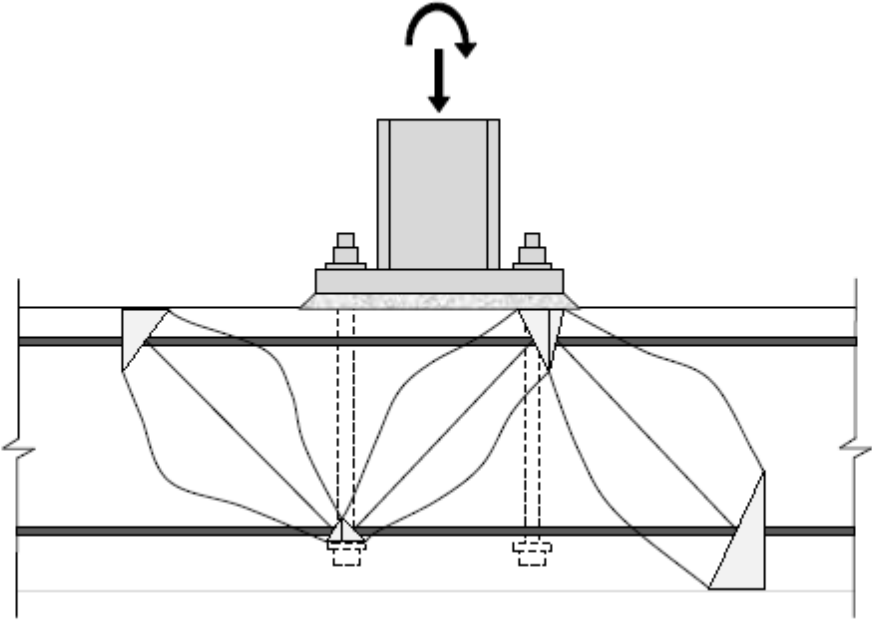
Grade beams

Overall foundation response

A look to the future

“Resolved” issues

Ongoing work
Unresolved issues



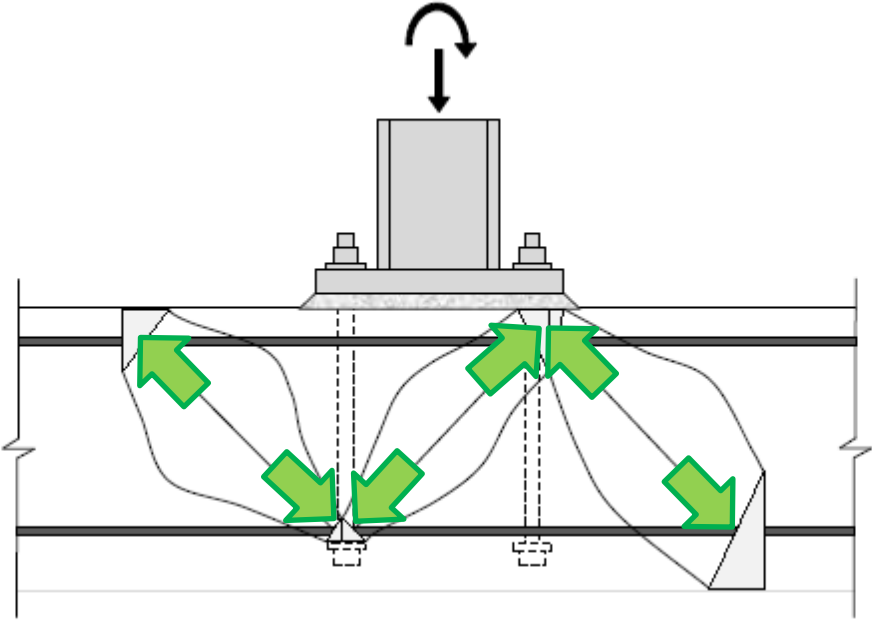
Grade beams and overall foundation response

Overall foundation response

A look to the future

“Resolved” issues

Ongoing work
Unresolved issues



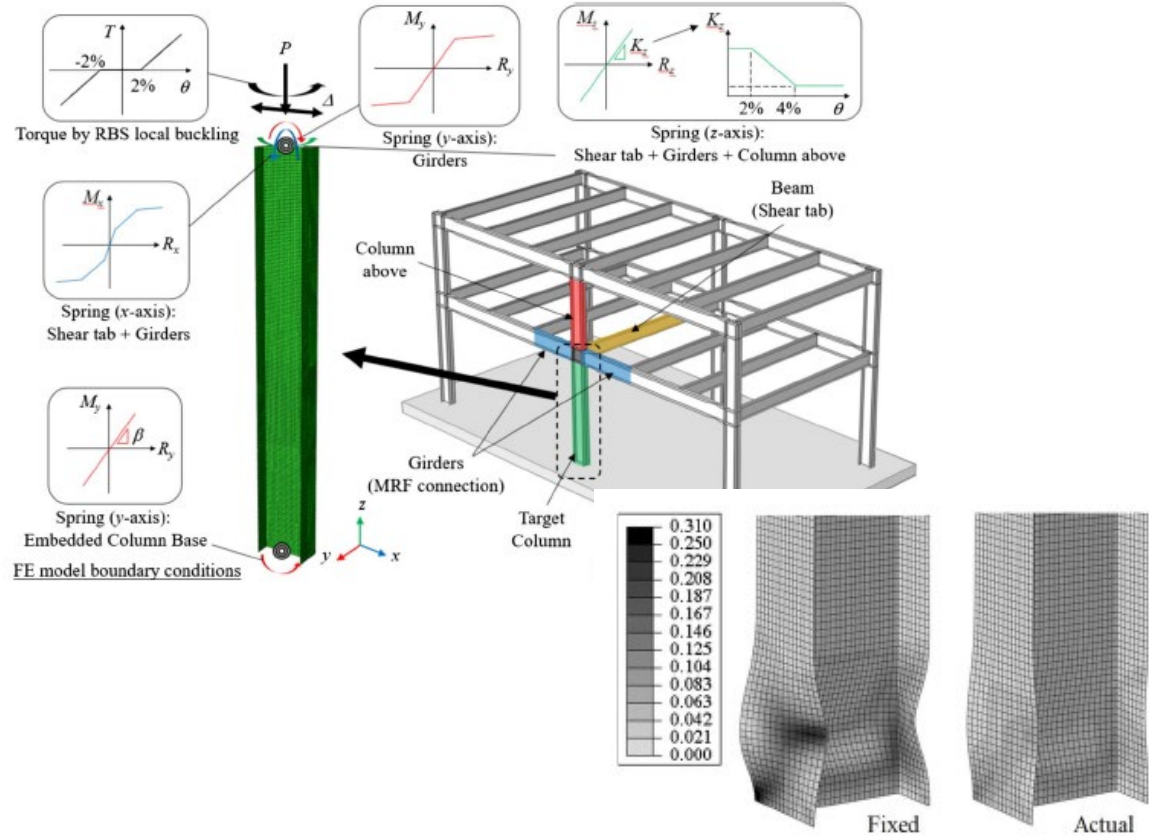
...all the way to soil structure interaction

Base frame interactions

A look to the future

“Resolved” issues

Ongoing work
Unresolved issues



Still an exciting area with many opportunities

A look to
the future

```
graph TD; A[A look to the future] --- B["Resolved issues"]; A --- C["Ongoing work Unresolved issues"]
```

“Resolved”
issues

Ongoing work
Unresolved
issues

- Resilience and remaining life
- Design to minimize damage
- Design for repair

UCDAVIS

**CIVIL AND ENVIRONMENTAL
ENGINEERING**

Thank you!

<https://faculty.engineering.ucdavis.edu/kanvinde/>